Part Number: Refer to Vehicle Applicability section

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Tempered Glass Screen Protector
1	1	Customer Care Card

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1		
2		
3		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		
2		
3		

Conflicts

Legacy Screens

Recommended Tools

Personal & Vehicle Protection	**Notes**
Special Tools	**Notes**
Installation Tools	**Notes**
Lint-Free Scratch-Resistant Cloth	Provided in DIO kit
Dust Absorbing Sticker	Optional
Suction Cup Tool	Optional
Felt-Tipped Squeegee	Provided in DIO kit
Light Source	
Special Chemicals	**Note**
70% Isopropyl Alcohol	Wipe provided in DIO kit

General Applicability

Various MY24 and newer vehicles

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.

OPERATOR SAFETY: Use caution to avoid risk of injury.

CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.

REVISION MARK: This mark highlights a change in installation with respect to previous issue.

SAFETY TORQUE: This mark indicates that torque is related to safety.

REGULATORY MARK: This mark indicates the component is related to regulatory compliance

Issue: G 09/09/2026

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Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

For select vehicles installation of the short pin may be required. If vehicle does not require short pin installation, proceed to Step 2.

1. **Install Short Pin**

   (a) Identify relay Block/Fuse Panel in engine compartment (varies by vehicle).

   (b) Insert short pin into designated location (varies by vehicle).

2. **Installation Preparation.**

   (a) Check that the Screen Protector is free from cracks, chips, and defects.

   (b) Check that the multimedia screen is free from chips, cracks, and defects.

   (c) Remove and throw away any existing plastic protection on the multimedia screen. Note: The multimedia screen may not have a pre-existing disposable protector.

   (d) To reduce dust, either remove or roll up long sleeves.

   (e) To reduce dust, turn off front ventilation.

   (f) Ensure the installation environment minimizes dust for best results.

Issue: G 09/09/2026

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3. Knob Removal (If Applicable).

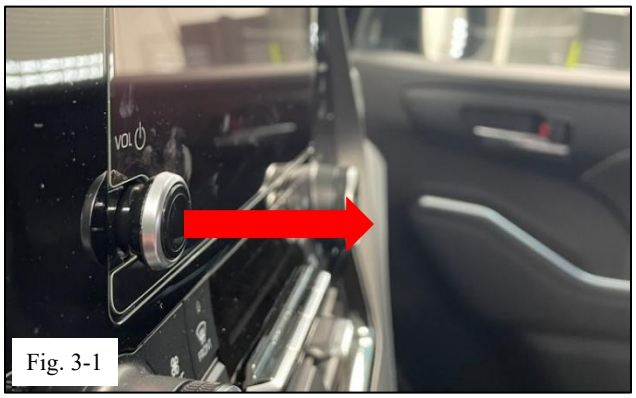


Fig. 3-1

(a) Refer to the Part Install Guidelines table to determine if knob removal is required. If so, remove the knob by pulling directly back by hand (Fig. 3-1). Note: The knob and post are keyed and will need to be aligned when the knob is replaced.

4. Cleaning

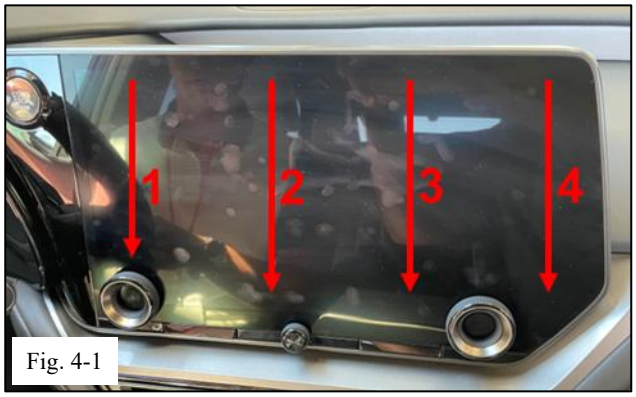


Fig. 4-1

(a) Using an alcohol wipe or 70% isopropyl alcohol solution sprayed on a lint-free scratch-resistant cloth, clean the glass surface of the multimedia screen. Be sure to remove any oil spots, dirt, etc. Note: For best results, clean using straight downward motions holding the cloth flat against the surface as shown in Fig. 4-1.

(b) To reduce the incidence of dust falling back onto the screen, use your cloth to wipe the surrounding bezel clean.


Fig. 4-2

(c) Using a lint-free scratch-resistant cloth, clean and dry the glass surface of the multimedia screen. Follow the same cleaning pattern seen in Fig. 4-1. Be sure to remove any moisture, residue, and streaks from the alcohol wipe. After this step, the glass will be dry and free of oil and dirt but may still have some dust on it (Fig. 4-2).

(d) Use a light source to help identify any remaining dust and fibers on the screen.

Issue: G 09/09/2026
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Fig. 4-3

(e) Use a dust-absorbing sticker to lift individual particles off. Adhere the sticker well to your fingertip as shown in Fig. 4-3 to pick up dust and fibers. Note: You may be able to see marks left by the sticker. There is no need to wipe these away; they won't be visible after the screen protector is installed.

5. Installation

(a) Hold the screen protector vertically on your hand/palm or with optional suction tool, so that the tab of the disposable protective base is at the top edge.


Fig. 5-1

(b) Remove the disposable protective base by pulling on the tab centered on the short edge of the screen protector, making sure to peel the protective base away from the screen protector, and not vice versa (Fig. 5-1). The screen protector's adhesive is now exposed. The next steps should be performed quickly to minimize dust exposure.

(c) Align and tack one edge of the screen protector in accordance with the alignment criteria for the screen listed in the Part Install Guidelines table. Use the following sequence.


Fig. 5-2

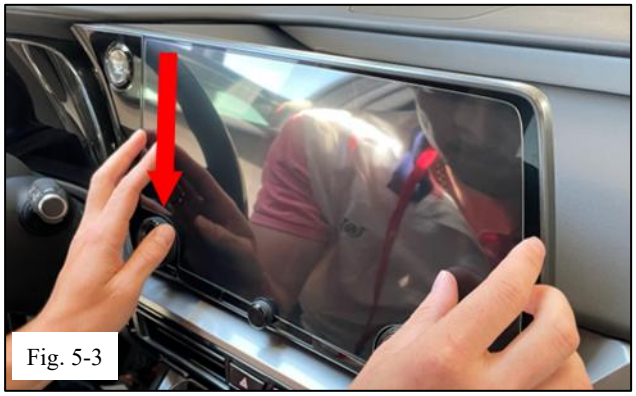
⚠

(1) Hold the screen protector by its edges or use a suction cup tool. Do not touch the adhesive on the back of the protector (Fig. 5-2).

(2) Do not fully press the screen protector to the screen; lightly touch the edge of the screen protector to the screen.

(3) When the screen protector's adjacent edge is level, lower the screen protector until it is close to, but does not touch, the multimedia screen.

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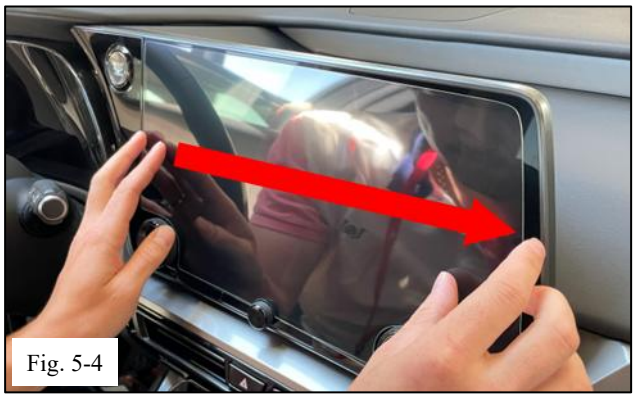

Fig. 5-3

(4) Press 1 inch of the alignment side of the screen protector down, tacking it in place (Fig. 5-3).

(d) With one edge of the screen protector tacked, roll the screen protector onto the screen from tacked to free edge.

(1) Slowly lower the free side of the protector so it adheres without captured bubbles.

(2) Simultaneously, use a felt-edged squeegee to press the center of the screen protector down as you lower the free edge as seen in Fig. 5-4.


Fig. 5-4

(3) Avoid making air pockets by keeping the free side of the protector lifted off the screen as you roll it on.



Fig. 5-5

(e) Remove any bubbles. Bubbles can be pushed to the edge of the protector to release using a felt-edged squeegee (Fig. 5-5). If a bubble cannot be pushed to an edge, identify any dust or obstruction causing the bubble. Remove the screen protector, and clear any obstruction before applying a fresh screen protector. Note: DO NOT reuse the old screen protector.

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Fig. 6-1

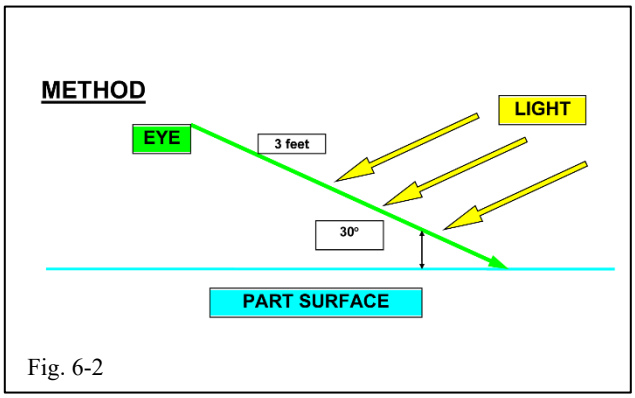


Fig. 6-2

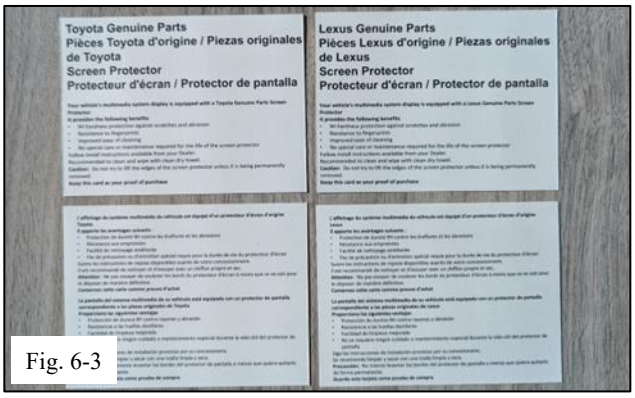


Fig. 6-3

6. Cleaning and Self Inspection

(a) Clean the installed screen protector with a lint-free scratch-resistant cloth to remove dust and fingerprints (Fig 6-1).

(b) If the volume knob was removed during the installation, replace it. Note that the button the flat portions to fit the button back on.

(c) Screen Protector Inspections

(1) With the display turned off, hold a light source at an angle of 30 deg to the screen and inspect by sweeping your vision across the screen from the driver's seat position. Many defects are visible at a 30-degree angle from surface (Fig. 6-2). To pass inspection, no bubbles, halos, dust or other contaminants should be visible from inspection distance. There must be no overhangs, and the screen protector margins should be consistent around all edges of the screen.

(2) Repeat step 1 above with the display turned on.

(d) Place the customer care card (Fig. 6-3) in the glove compartment.

7. Remove Short Pin

(a) If vehicle required short pin to be installed for screen protector installation, remove short pin.

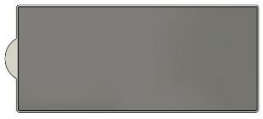
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Part Install Guidelines

#	Part Number	Image	Knob Removal Guidelines	Alignment Guidelines
1	DIO: PT976-48250 PPO: PT976-4825B		Remove lower-left knob.	Align bottom edge. Fit the button cutout around the volume button. Even margins around all screen edges.
2	DIO: PT976-35240 PPO: PT976-3524B		Remove lower-left knob.	Align left edge. Fit the top and bottom of the volume notch. Even margins around all screen edges.
3	DIO: PT976-35241 PPO: PT976-3524C		Do not remove any knobs.	Align left edge. Even margins around all screen edges.
4	DIO: PT976-42260 PPO: PT976-4226B		Do not remove any knobs.	Align bottom edge. Fit the notches around the lower-left and right knobs. Even margins around all screen edges.
5	DIO: PT976-42261 PPO: PT976-4226C		Do not remove any knobs.	Align bottom edge. Fit the notch around the lower-center knob. Even margins around all screen edges.
6	DIO: PT976-42262 PPO: PT976-4226D		Do not remove any knobs.	Align bottom edge. Fit the notch around the lower-center knob. Even margins around all screen edges.
7	DIO: PT976-47250 PPO: PT976-4725B		Remove lower-right knob.	Align bottom edge. Fit the button cutout around the volume button. Even margins around all screen edges.
8	DIO: PT976-21250 PPO: PT976-2125B		Do not remove any knobs.	Align bottom edge. Even margins around all screen edges.
9	DIO: PT976-48270 PPO: PT976-4827B		Do not remove any knobs.	Align bottom edge. Even margins around all screen edges.

Issue: G 09/09/2026

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10	DIO: PT976-02240 PPO: PT976-0224B		Do not remove any knobs.	Align bottom edge. Even margins around all screen edges.
11	DIO: PT976-42250 PPO: PT976-4225B		Do not remove any knobs.	Align bottom edge. Even margins around all screen edges.
12	DIO: PT976-42240 PPO: PT976-4224B		Remove lower-left knob.	Align left edge. Fit the button cutout around the volume button. Even margins around all screen edges.
13	DIO: PT976-30250 PPO: PT976-3025B		Do not remove any knobs.	Align left edge. Even margins around all screen edges.
14	DIO: PT976-48241 PPO: PT976-4824C		Remove lower-right knob.	Align left edge. Fit the button cutout around the volume button. Even margins around all screen edges.
15	DIO: PT976-60240 PPO: PT976-6024B		Do not remove any knobs.	Align left edge. Even margins around all screen edges.
16	DIO: PT976-08250 PPO: PT976-0825B		Remove lower-left knob.	Align left edge. Fit the button cutout around the volume button. Even margins around all screen edges.
17	DIO: PT976-03250 PPO: PT976-0325B		Do not remove any knobs.	Align left edge. Even margins around all screen edges.

Issue: G 09/09/2026

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Vehicle Applicability

Model	Model Year	Line #	DIO Part Number	PPO Part Number	Screen Size
4Runner	2025–2027	2	PT976-35240	PT976-3524B	8"
	2025–2027	3	PT976-35241	PT976-3524C	14"
bZ	2026–2028	4	PT976-42260	PT976-4226B	14"
bZ4X	2025	11	PT976-42250	PT976-4225B	12.3"
Camry	2025–2027	17	PT976-03250	PT976-0325B	12.3"
	2025–2027	2	PT976-35240	PT976-3524B	8"
C-HR	2026–2027	4	PT976-42260	PT976-4226B	14"
Corolla / Cross / Hatchback / GR	2025–2027	10	PT976-02240	PT976-0224B	10"
	2024–2027	2	PT976-35240	PT976-3524B	8"
Crown / Signia	2024–2027	13	PT976-30250	PT976-3025B	12.3"
Grand Highlander	2024–2027	1	PT976-48250	PT976-4825B	12.3"
Highlander	2024–2026	2	PT976-35240	PT976-3524B	8"
	2024–2026	14	PT976-48241	PT976-4824C	12.3"
Highlander BEV	2027	9	PT976-48270	PT976-4827B	14"
Land Cruiser HV	2024–2027	2	PT976-35240	PT976-3524B	8"
	2024–2027	15	PT976-60240	PT976-6024B	12.3"
Prius	2024–2027	2	PT976-35240	PT976-3524B	8"
	2025–2027	7	PT976-47250	PT976-4725B	12.3"
RAV4	2024–2025	2	PT976-35240	PT976-3524B	8"
	2024–2025	12	PT976-42240	PT976-4224B	10.5"
	2026–2027	5	PT976-42261	PT976-4226C	10.5"
	2026–2027	6	PT976-42262	PT976-4226D	12.9"
Sequoia	2024–2026	2	PT976-35240	PT976-3524B	8"
	2024–2027	3	PT976-35241	PT976-3524C	14"
Sienna	2025–2027	16	PT976-08250	PT976-0825B	12.3"
	2025–2027	2	PT976-35240	PT976-3524B	8"
Supra	2025–2026	8	PT976-21250	PT976-2125B	8"
Tacoma	2024–2027	2	PT976-35240	PT976-3524B	8"
	2024–2027	3	PT976-35241	PT976-3524C	14"
Tundra	2024–2027	2	PT976-35240	PT976-3524B	8"
	2024–2027	3	PT976-35241	PT976-3524C	14"
Venza	2024	2	PT976-35240	PT976-3524B	8"

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Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
Accessory Function Checks	
☐ Confirm placement and alignment of screen protector	Screen protector must be fully supported by the screen and aligned with the edges of the display with consistent margins and no overhangs.
☐ Confirm there is no damage to the screen protector or inclusions in the glass	Screen protector must be free of scratches, cracks, deformations, air gaps, bubbles, fibers, dust, and other debris.
☐ Confirm the customer care card has been placed in the glove compartment.	
☐ Confirm knob(s) has been re-installed if it was removed.	
☐ Confirm Short Pin removal (if required).	Ensure short pin has been removed following accessory installation (if required)
Vehicle Function Checks	
☐ Confirm touch screen responds to touch inputs after installation	
Vehicle Appearance Check	
☐ After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)

Issue: G 09/09/2026

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