Part Number: PT948-35180-00
PT948-35181-02

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Badge Letter T
2	1	Badge Letter A
3	1	Badge Letter C
4	1	Badge Letter O
5	1	Badge Letter M
6	1	Badge Letter A

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	**Notes**
Safety Glasses / Gloves	
Special Tools	**Notes**
Non-Intrusive IR Temperature Probe / Gun	
Soft Felt Block	0.5” thick with double bevel edges i.e. Sutherland Felt 32S1 or 3M 71606
Installation Tools	**Notes**
Heat Source	For temperatures under 70°F
Lint-Free Scratch Resistant Cloth	WypAll L40 Disposable Cloth (Recommended)
Special Chemicals	**Notes**
Cleaner	VDC Approved Cleaner (PPO); Soap & Water Mixture (DIO)
Clean Water	Bottled Distilled Water

General Applicability

MY17 and newer Tacoma vehicles

Recommended Sequence of Application

Item #	Accessory
1	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.

OPERATOR SAFETY: Use caution to avoid risk of injury.

CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.

REVISION MARK: This mark highlights a change in installation with respect to previous issue.

SAFETY TORQUE: This mark indicates that torque is related to safety.

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Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Prepare for the Installation.

(a) Thoroughly clean all of the installation surfaces. When cleaning with VDC approved cleaner (PPO), follow up with a clean water solution.

⚠ **NOTE:** Always use a clean WypAll lint-free scratch resistant cloth.

⚠ **NOTE:** Shake VDC cleaner (PPO) or soap and water mixture (DIO) well.

(b) Apply VDC cleaner or soap and water mix directly to cloth (Fig.1-1).

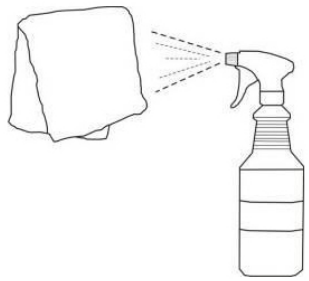


Fig. 1-1

⚠ **NOTE:** Do NOT spray cleaning solutions directly to vehicle.

(c) Clean the surface thoroughly and wipe dry immediately with a new clean cloth (Fig. 1-2).



Fig. 1-2

⚠ **NOTE:** Do not allow cleaner to air dry.

(d) Apply water to a clean cloth.

(e) Clean surface until soap and water mixture is completely removed.

(f) Wipe dry with a new clean cloth.

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(g) Tailgate badge and vehicle installation surface must be between 70°F and 110°F at time of installation.

NOTE: A heat source may be used to reach minimum temperature if necessary.

2. Verify Kit Contents.

(a) Inspect the kit for contents and damage (Fig. 2-1).

(1) Bright Chrome: PT948-35180-00

(2) Flat Black: PT948-35181-02



Fig. 2-1

3. Install the Letter “T”.

(a) Center the letter “T” inside of the corresponding cavity in the rear tailgate to confirm fit (Fig. 3-1).

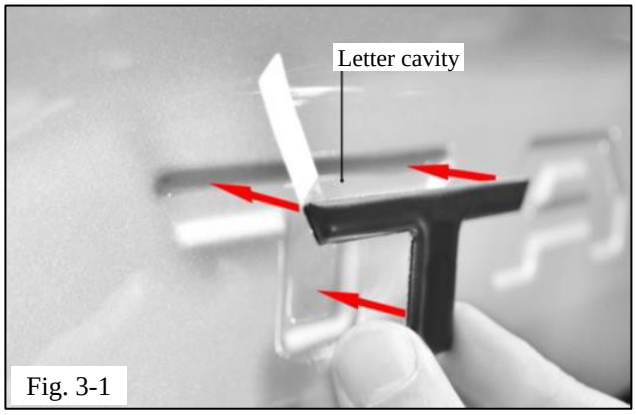


Fig. 3-1

(b) Align the top edge of the letter “T” to the vehicle (Fig. 3-2).

(c) Using the pull tab, pull downward and remove the adhesive liner from only the upper portion of the letter.

(d) Press lightly to adhere.

NOTE: Do not touch the adhesive during installation.

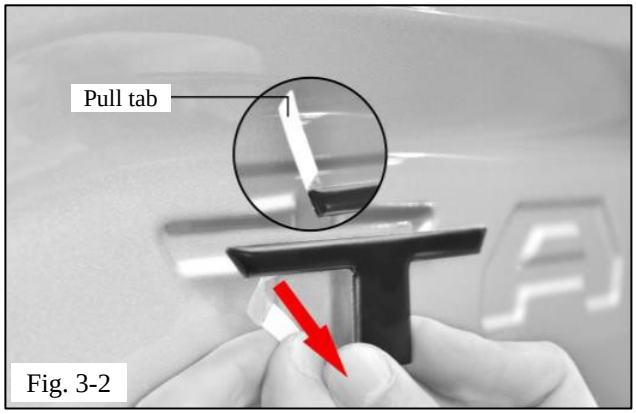


Fig. 3-2

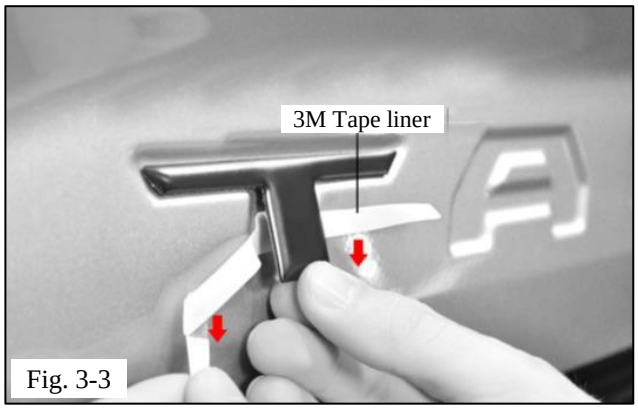
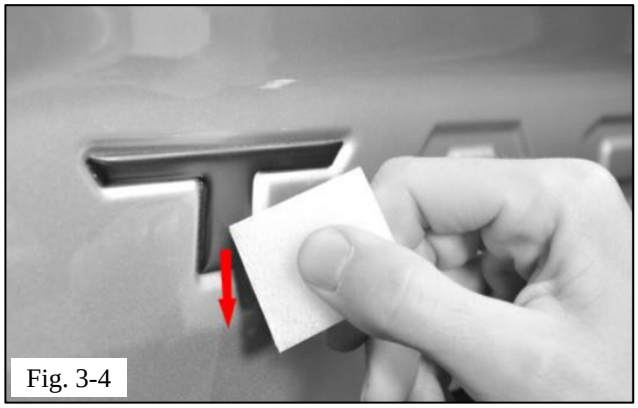


Fig. 3-3

(e) Align the middle and bottom of the letter “T” to the vehicle (Fig. 3-3).

(f) Pull the adhesive liner downward, while simultaneously pressing lightly to adhere the letter as you work your way down.

(g) Visually verify that the letter “T” is positioned evenly into the tailgate cavity.


Fig. 3-4

(h) Using a soft felt block, press firmly on the letter “T” from the top edge working downward to the bottom of the letter to ensure maximum adhesion contact (Fig. 3-4)

4. Install the Letter “A”.

(a) Center the letter “A” inside of the corresponding cavity in the rear tailgate to confirm fit (Fig. 4-1).

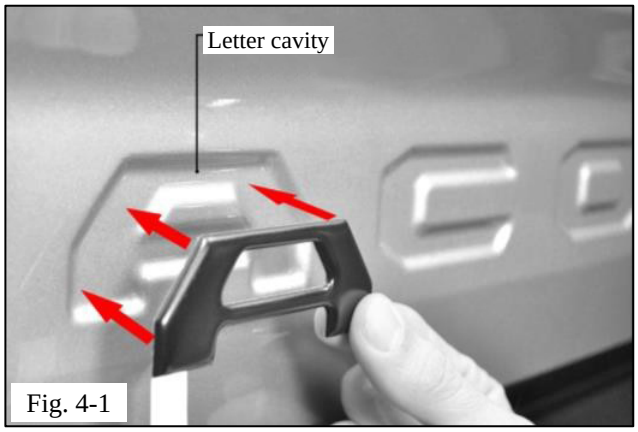


Fig. 4-1

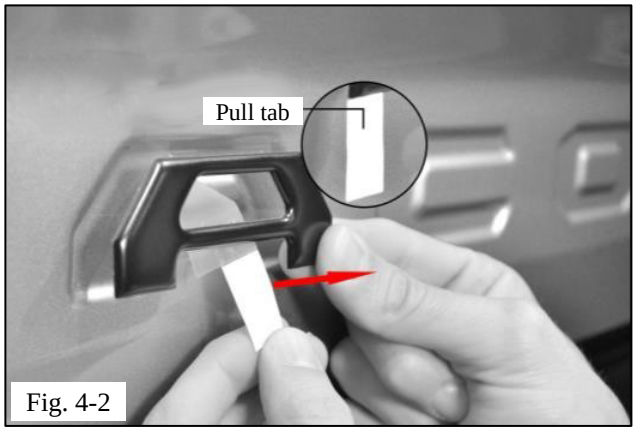


Fig. 4-2

(b) Align the left edge of the letter “A” to the vehicle (Fig. 4-2).

(c) Using the pull tab, pull from left to right to expose the adhesive liner from only the left portion of the letter.

(d) Press lightly to adhere.

NOTE: Do not touch the adhesive during installation.

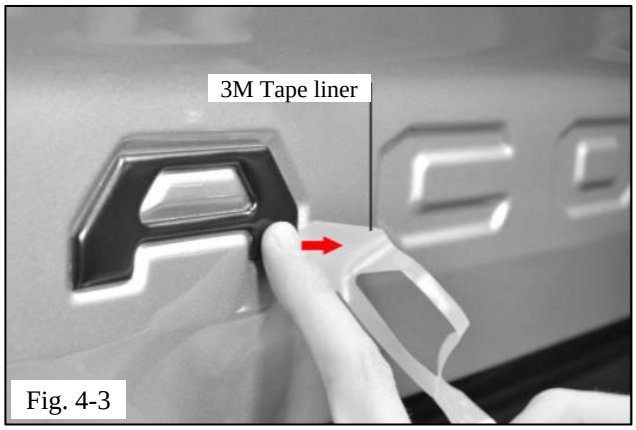


Fig. 4-3

(e) Continue pulling the adhesive liner rightward, while simultaneously pressing lightly to adhere the letter as you work your way up (Fig. 4-3).

(f) Visually verify that the letter “A” is positioned evenly into the tailgate cavity.

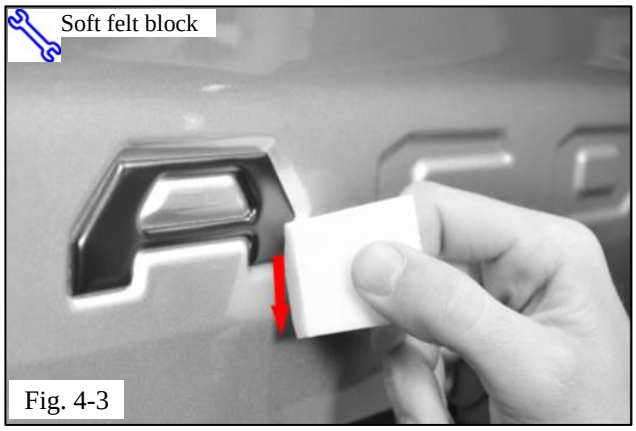


Fig. 4-3

(g) Using a soft felt block, press firmly on the upward through to the top of the letter, to ensure maximum adhesion contact (Fig. 4-4).

5. Install the Letter "C".

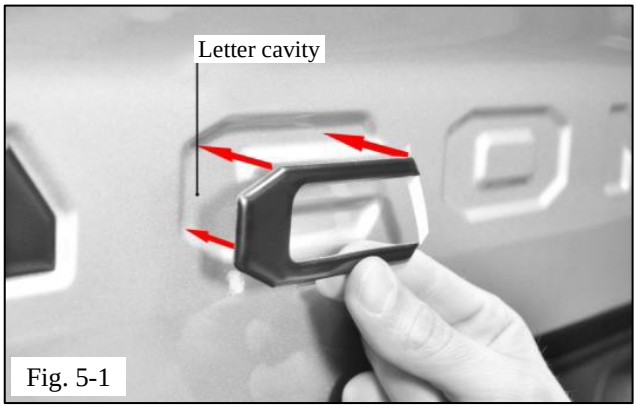


Fig. 5-1

(a) Center the letter "C" inside of the corresponding cavity in the rear tailgate to confirm fit (Fig. 5-1).

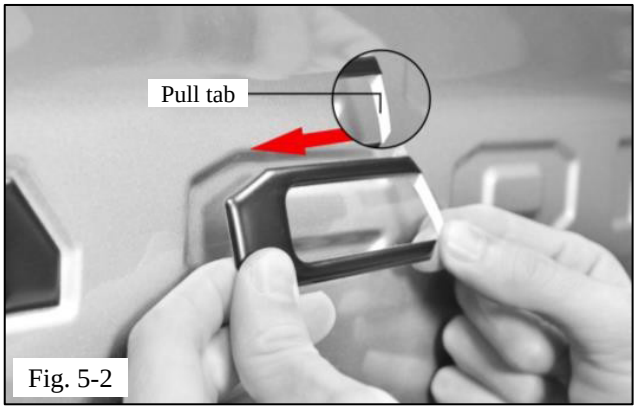


Fig. 5-2

(b) Align the top edge of the letter "C" to the vehicle (Fig. 5-2).

(c) Using the pull tab, pull left to expose the adhesive liner from only the left side portion of the letter.

(d) Press lightly to adhere.

NOTE: Do not touch the adhesive during installation.

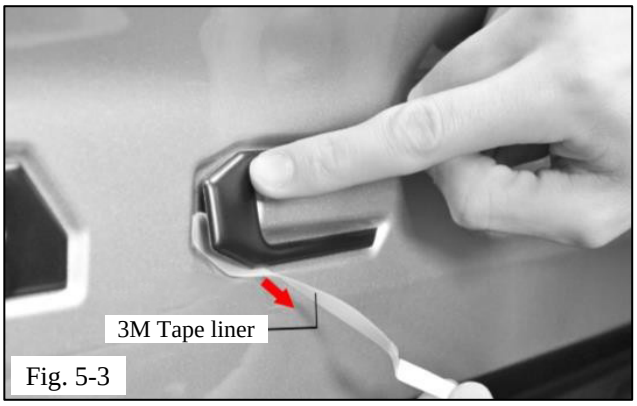
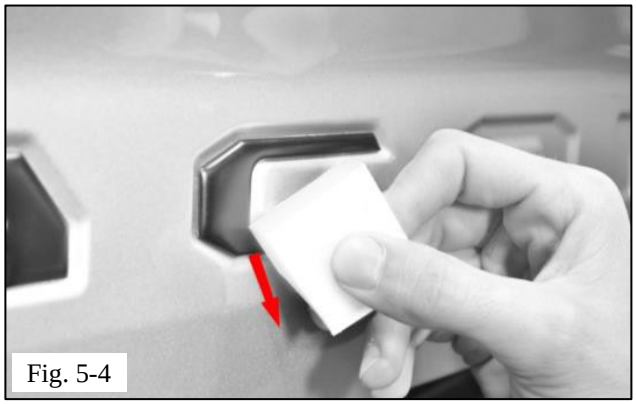


Fig. 5-3

(e) Align the middle and bottom of the letter "C" (Fig. 5-3).

(f) Continue pulling the adhesive liner downward, while simultaneously pressing lightly to adhere the letter as you work your way over.

(g) Visually verify that the letter "C" is positioned evenly into the tailgate cavity.


Fig. 5-4

(h) Using a soft felt block, press firmly on the letter “C” from the top edge working downward to the bottom of the letter, to ensure maximum adhesion contact (Fig. 5-4).

6. Install the Letter “O”.

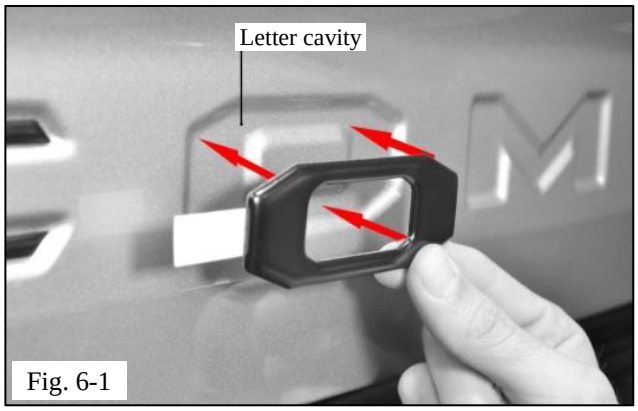


Fig. 6-1

(a) Center the letter “O” inside of the corresponding cavity in the rear tailgate to confirm fit (Fig. 6-1).

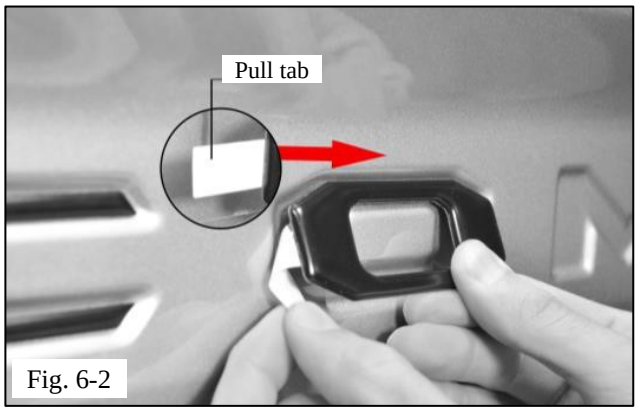


Fig. 6-2

(b) Align the left edge of the letter “O” to the vehicle (Fig. 6-2).

(c) Using the pull tab, pull right to expose the adhesive liner from only the left portion of the letter.

(d) Press lightly to adhere.

NOTE: Do not touch the adhesive during installation.

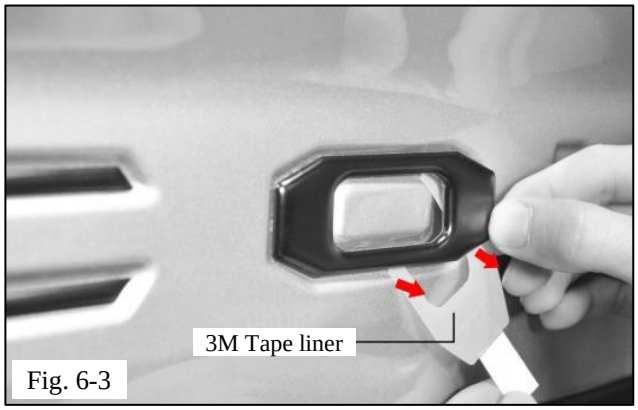
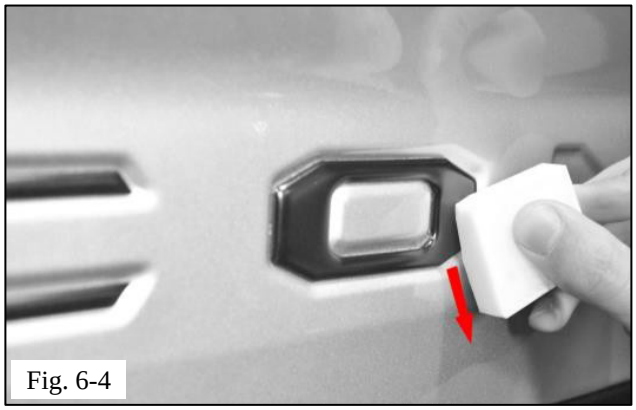


Fig. 6-3


Fig. 6-4

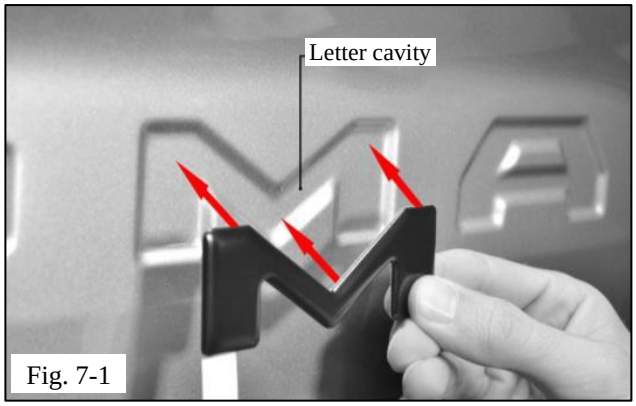


Fig. 7-1

(e) Align the middle and right of the “O” (Fig. 6-3).

(f) Continue pulling the adhesive liner right, while simultaneously pressing lightly to adhere the letter as you work your way to the right.

(g) Visually verify that the letter “O” is positioned evenly into the tailgate cavity.

⚠ (h) Using a soft felt block, press firmly on the letter “O” from the left edge working rightward to the right side of the letter, to ensure maximum adhesion contact (Fig. 6-4).

7. Install the Letter “M”.

(a) Center the letter “M” inside of the corresponding cavity to confirm fit (Fig. 7-1).

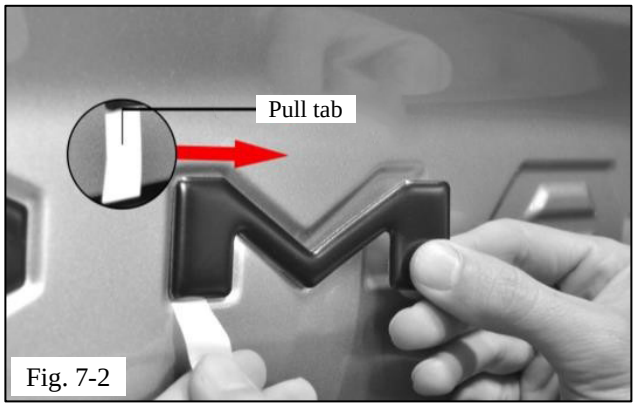


Fig. 7-2

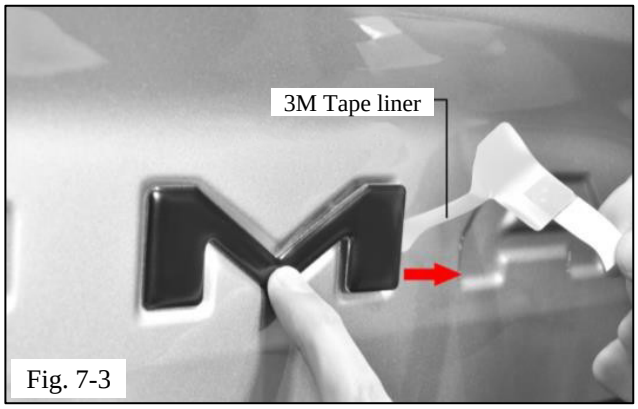
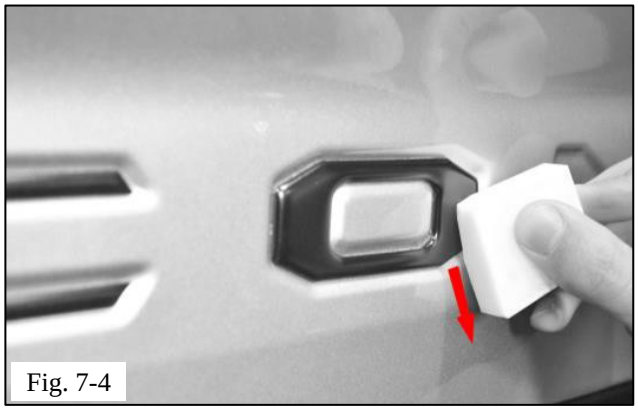


Fig. 7-3


Fig. 7-4

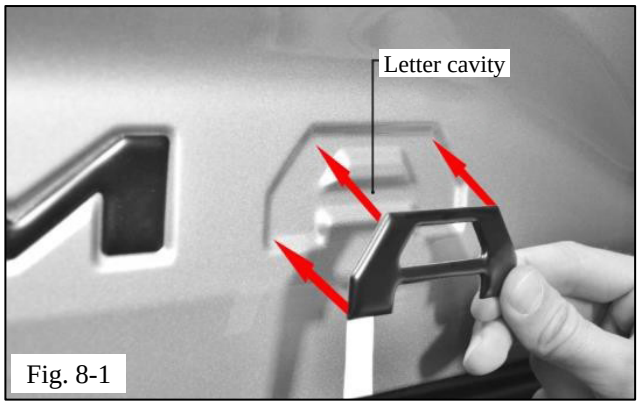


Fig. 8-1

(b) Align the left edge of the letter “M” to the vehicle (Fig. 7-2).

(c) Using the pull tab, pull rightward and remove the adhesive liner from only the left side of the letter.

(d) Press lightly to adhere.

NOTE: Do not touch the adhesive during installation.

(e) Align the middle and right of the letter “M” (Fig. 7-3).

(f) Continue pulling the adhesive liner rightward, while simultaneously pressing lightly to adhere the letter as you work your way down.

(g) Visually verify that the letter “M” is positioned evenly into the tailgate cavity.

(h) Using a soft felt block, press firmly on the letter “M” from the left edge working rightward to the left of the letter, to ensure maximum adhesion contact (Fig. 7-4).

8. Install the Letter “A”

(a) Center the letter “A” inside of the corresponding cavity to confirm fit (Fig. 8-1).

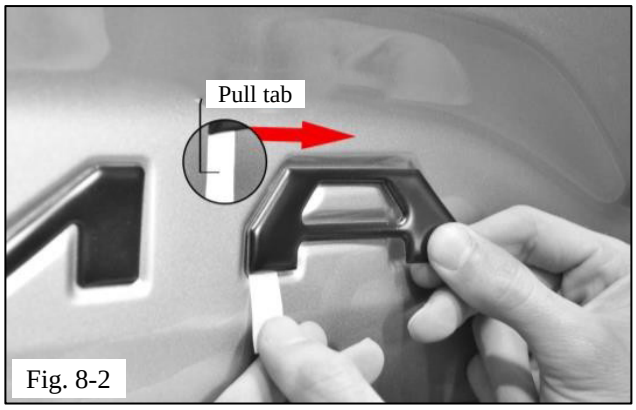


Fig. 8-2

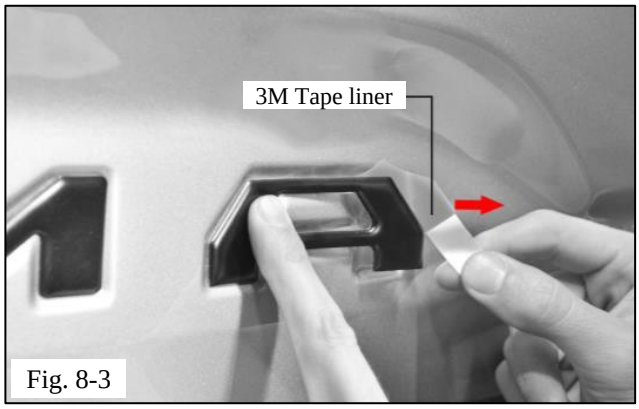
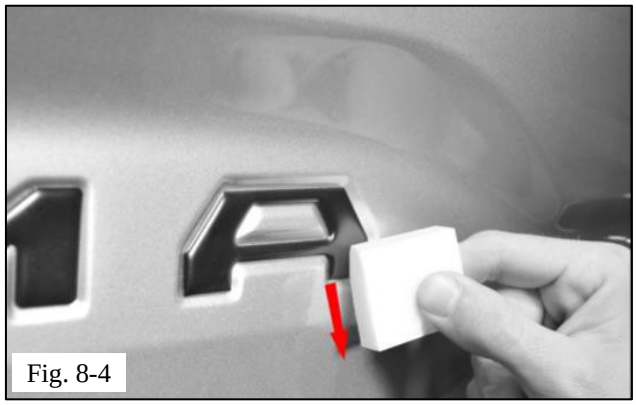


Fig. 8-3


Fig. 8-4

(b) Align the left edge of the letter “A” to vehicle (Fig. 8-2).

(c) Using the pull tab, pull rightward and remove the adhesive liner from only the right portion of the letter.

(d) Press lightly to adhere.

NOTE: Do not touch the adhesive during installation.

(e) Align the middle and right of the letter “A” to the vehicle (Fig. 8-3).

(f) Continue pulling the adhesive liner rightward, while simultaneously pressing lightly to adhere the letter as you work your way to the right.

(g) Visually verify that the letter “A” is positioned evenly into the tailgate cavity.

(h) Using a soft felt block, press firmly on the letter “A” from the left edge working rightward to the right side of the letter, to ensure maximum adhesion contact (Fig. 8-4).

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
Accessory Function Checks	
☐ Tailgate badge adhesive	Badge letters should be securely attached to the vehicle; no air pockets or lifting.
☐ Tailgate badge alignment	Badge letters should be aligned evenly inside of the factory tailgate cavity.
☐	
☐	
Vehicle Function Checks	
☐	
☐	
☐	
Vehicle Appearance Check	
☐ After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)
☐ Verify that all of the six letters are installed.	

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