Part Number: PT731-48140 (Black)
PT731-48141 (Flaxen)

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Cargo Cover
2		
3		

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

STOP **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

OPERATOR SAFETY: Use caution to avoid risk of injury.

CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.

REVISION MARK: This mark highlights a change in installation with respect to previous issue.

S **SAFETY TORQUE:** This mark indicates that torque is related to safety.

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		
2		
3		

Conflicts

Recommended Tools

Personal & Vehicle Protection	**Notes**
Blankets	
Special Tools	**Notes**
Installation Tools	**Notes**
Special Chemicals	**Notes**

General Applicability

Highlander and Hybrid

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

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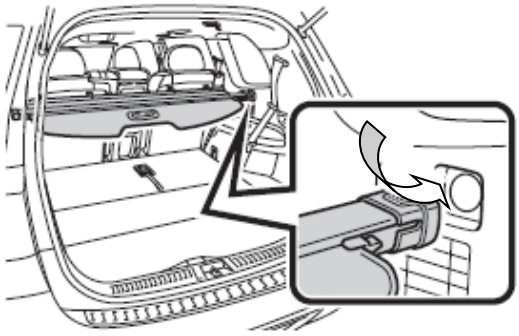
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

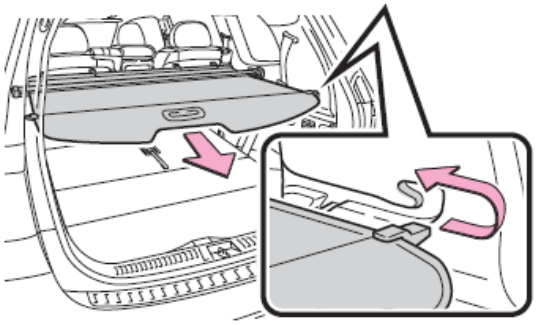
These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.


Fig. 2-1


Fig. 2-2

1. Vehicle Preparation.

(a) Open vehicle rear cargo door and lower the 3rd row seats.

2. Installation of the Cargo Cover.

(a) Locate the cargo cover mounting points on the passenger side of the cargo compartment (Fig. 2-1).

(b) Place the right end of the cargo cover into the mounting point while keeping hold of the left side. Then raise the left side and place the left end into the driver's side mounting point.

(c) Pull out the cargo cover and engage both ends in hook area to secure it (Fig. 2-2).

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Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
Accessory Function Checks	
☐ Confirm the cover is attached properly to the anchor points in the vehicle.	Make sure the end caps of cassette are fully inserted in the pockets. Make sure end points are fully seated in the anchor points.
Vehicle Function Checks	
☐ Rear cargo door	Rear cargo door should open and close freely without interference from cargo cover
Vehicle Appearance Check	
☐ After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)

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