Part Number: PT936-48140-XX

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Front Driver Door Guard (Reference Pink Sticker)
2	1	Front Passenger Door Guard (Reference Blue Sticker)
3	1	Rear Driver Door Guard (Reference Green Sticker)
4	1	Rear Passenger Door Guard (Reference Yellow Sticker)

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1	N/A	

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1	A/R	Minimum 70% Isopropyl Alcohol
2	A/R	Disposable Shop towels (i.e. Scott towels)
3	A/R	Blue painter's masking tape
4	1	Scissors

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	**Notes**
None	
Special Tools	**Notes**
PPO Magnetic Template	IADS p/n = **N/A**
Sealant Adjustment Tool	IADS p/n= HIG11-D5-03
DIO Paper Door Templates	**N/A**
Nylon Removal Tool (NRT)	SST p/n = 00002-06002-01
Installation Tools	**Notes**
12-oz. rubber mallet	IADS p/n =PRI10-D5-02 Vaughn, p/n = SF12
Special Chemicals	**Notes**
Minimum 70% Isopropyl Alcohol	

General Applicability

All

Recommended Sequence of Application

Item #	Accessory
1	
2	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.

OPERATOR SAFETY: Use caution to avoid risk of injury.

CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

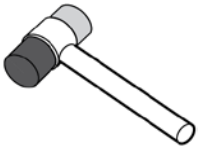
TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.

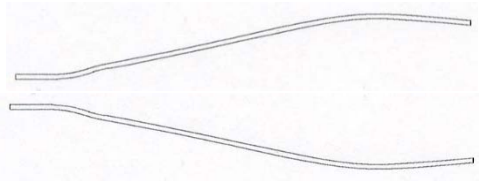
REVISION MARK: This mark highlights a change in installation with respect to previous issue.

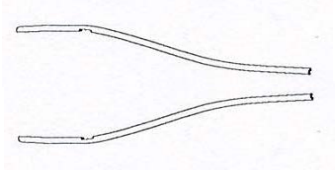
SAFETY TORQUE: This mark indicates that torque is related to safety.

REGULATORY MARK: This mark indicates the component is related to regulatory compliance

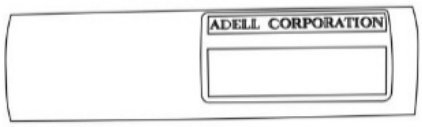


N/A **FRONT DOOR TEMPLATES**	**N/A** **REAR DOOR TEMPLATES**	 **CLEANER**	 **NYLON REMOVAL TOOL**	 **MALLET**
		 **TAPE**	 **SCISSORS**	 **LINT FREE**


FRONT DOOR EDGE GUARDS

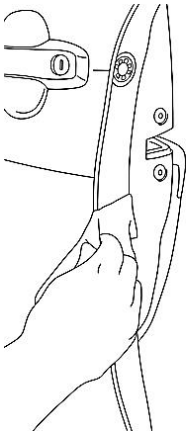

REAR DOOR EDGE GUARDS

1



CHECK DOOR SEALANT BEFORE INSTALLATION.
Do a visual check of the door sealant before install. The sealant adjustment tool must be used if sealant is close to the door's edge. This must be done to allow for proper Door Edge Guard installation to verify sealant conditions.

2

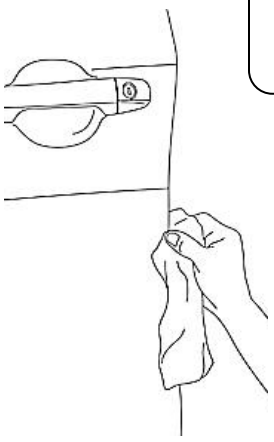


ROTATE TOWEL AFTER EACH WIPE. ONE TOWEL PER UNIT


CLEAN ALL DOOR EDGES


WIPE THOROUGHLY UNTIL CLEAN

3 **Both Front & Rear Doors**



ROTATE TOWEL AFTER EACH WIPE. ONE TOWEL PER UNIT

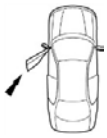

DRY ALL DOOR EDGES USING A DIFFERENT TOWEL

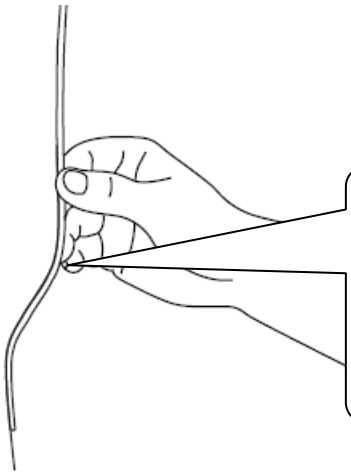




MUST SQUEAK

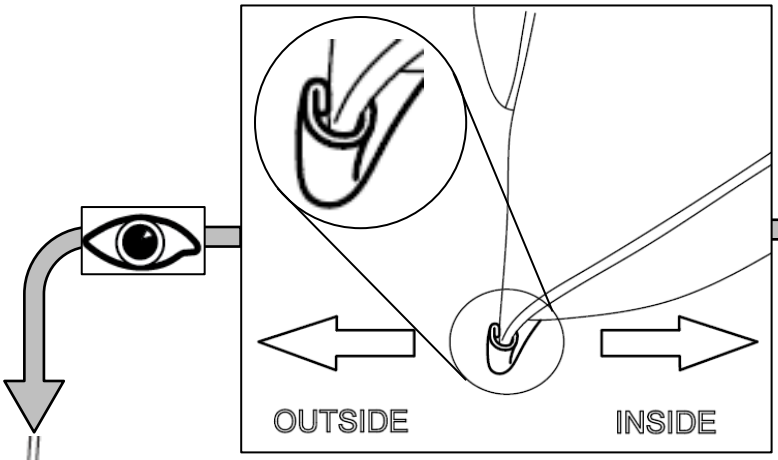
4 **Both Front & Rear Doors**

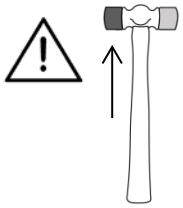


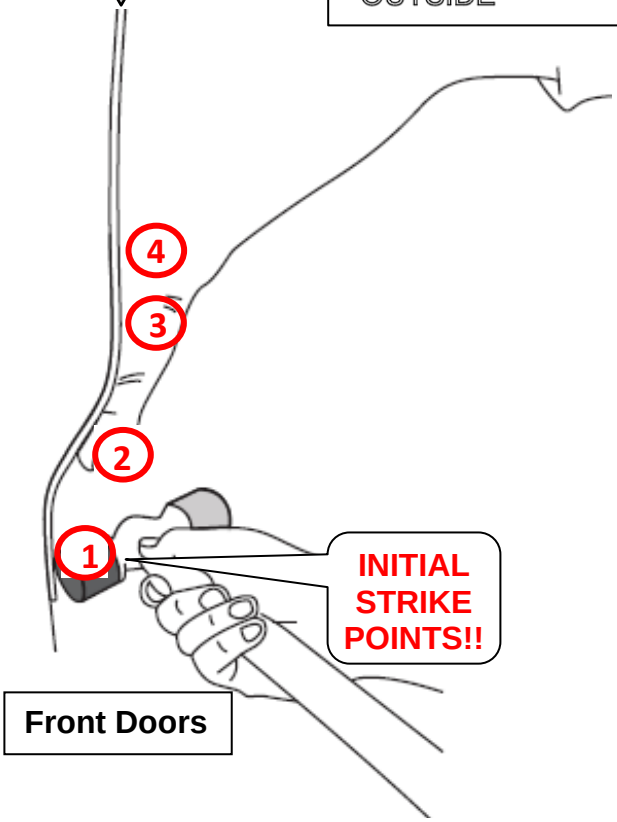


ALIGN WITH LOWER BODY LINES

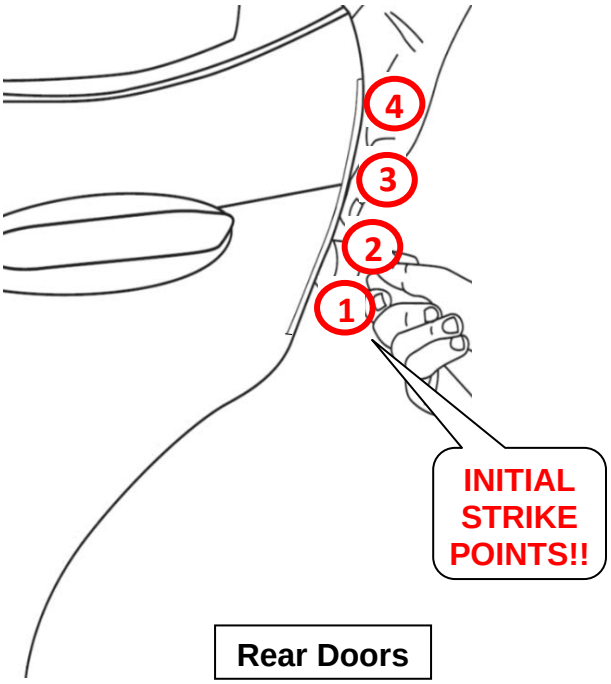
5



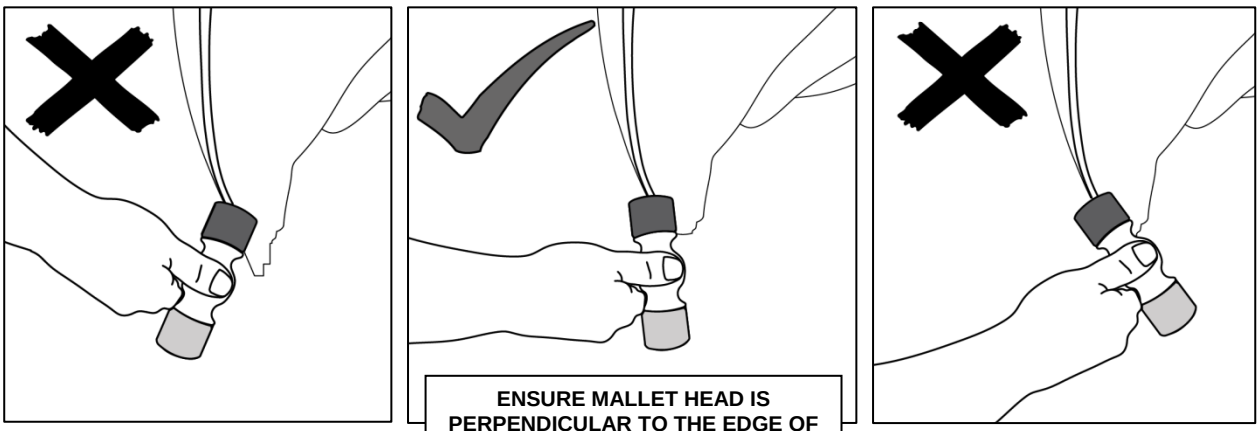




Front Doors



Rear Doors

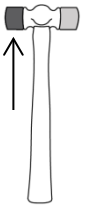


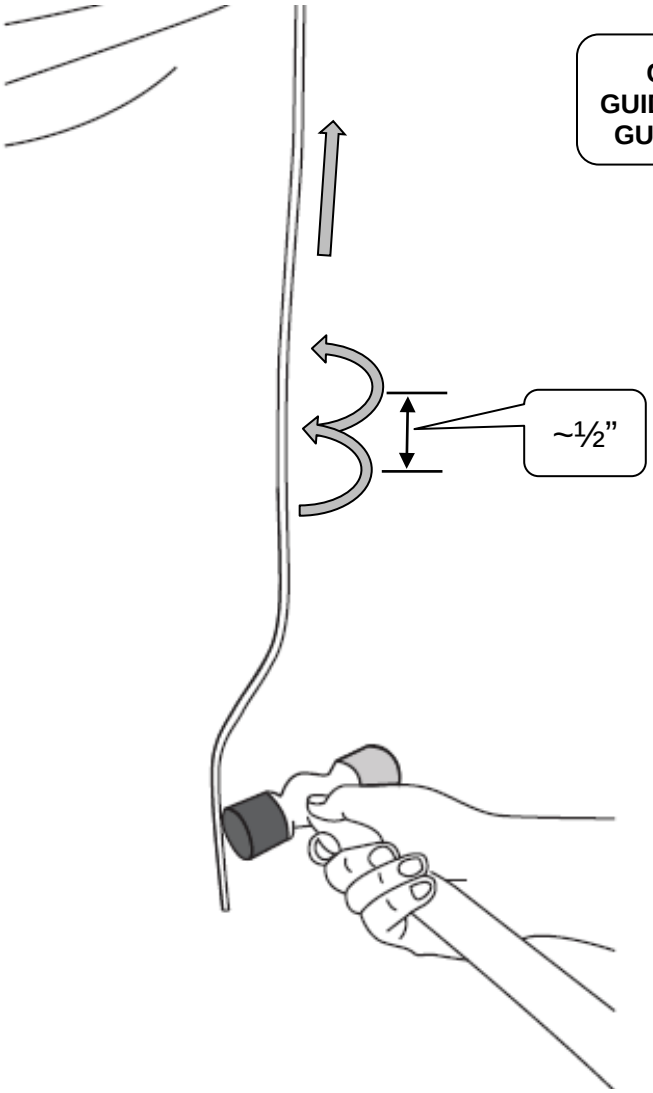
ENSURE MALLET HEAD IS PERPENDICULAR TO THE EDGE OF THE DOOR

6

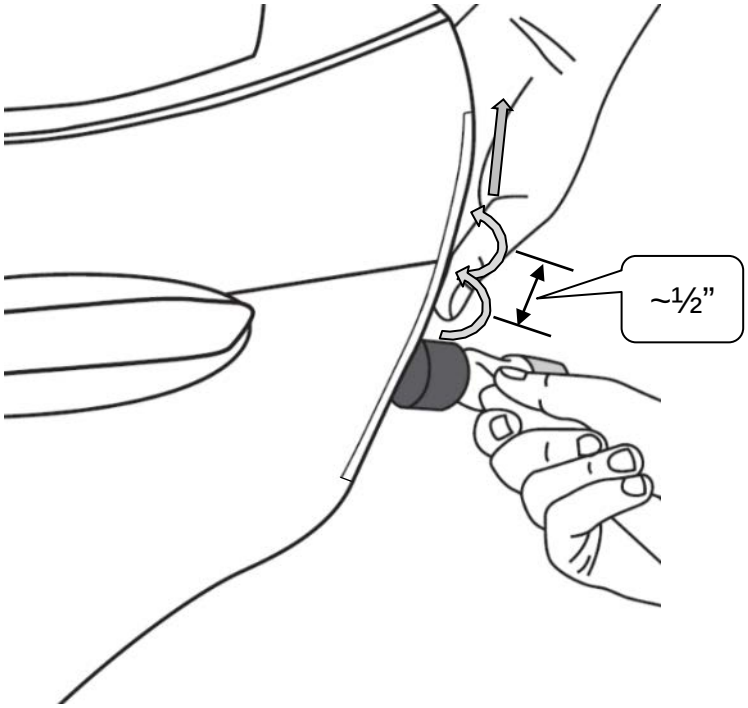
Front Doors

Rear Doors





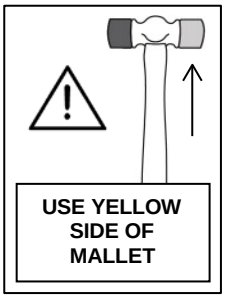
CONTINUE UP, GUIDING DOOR EDGE GUARD AS YOU GO



8

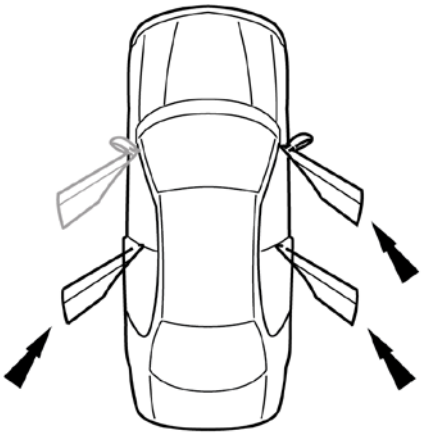
Both Front & Rear Doors

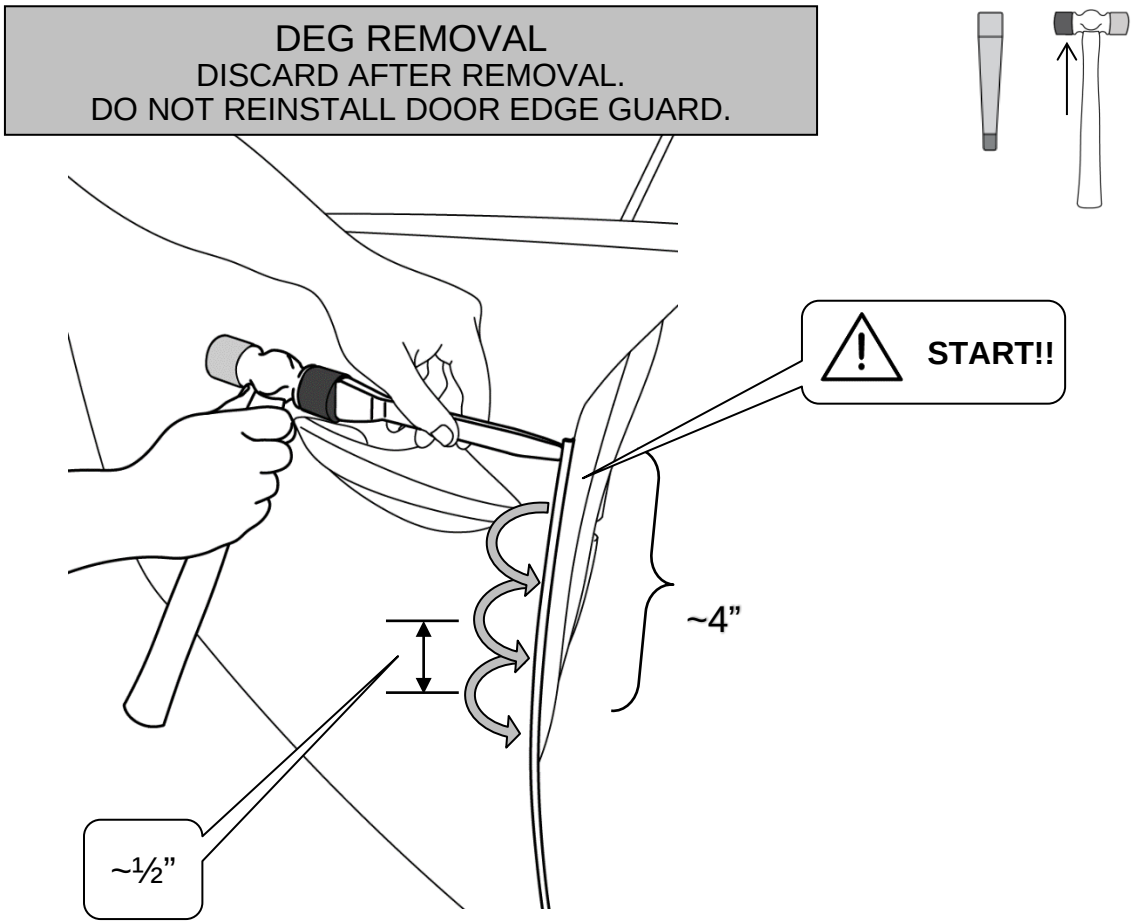


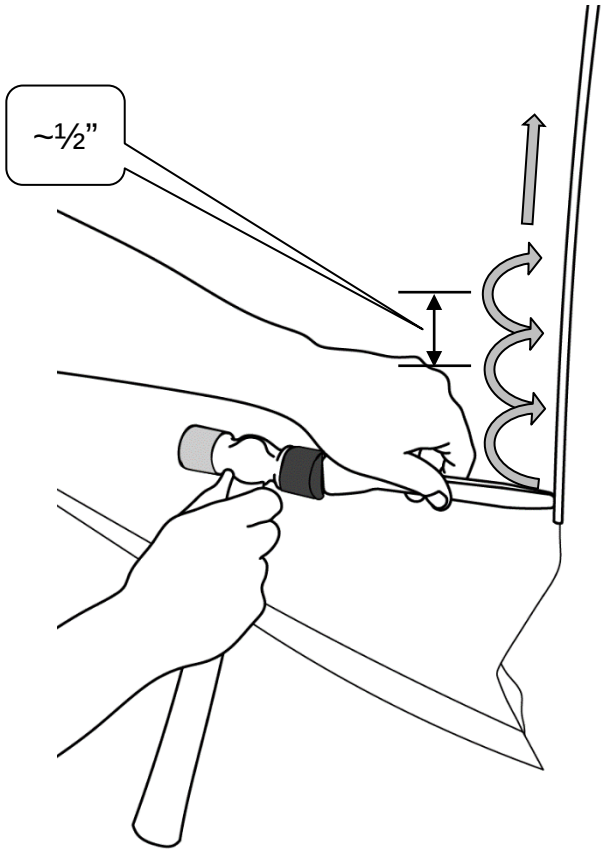


9

REPEAT ALL DOORS




DEG REMOVAL
DISCARD AFTER REMOVAL.
DO NOT REINSTALL DOOR EDGE GUARD.
START!!
~4”
~½”


~½”

THIS PAGE PPO ONLY

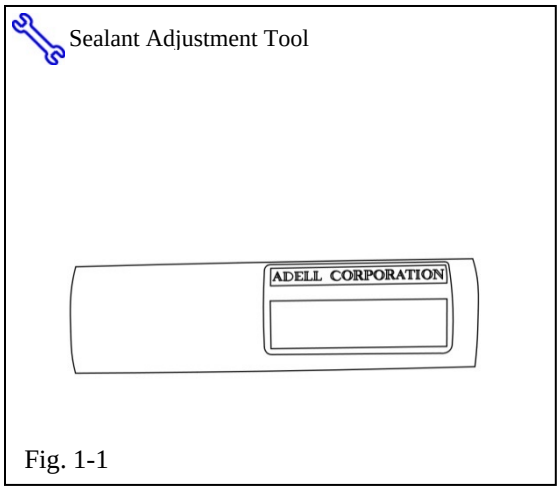


Fig. 1-1

NOTE: Use the adjustment tool to verify if sealant is close to the door's edge. This must be done prior to **Door Edge Guard** installation to allow for proper fit (Fig. 1-1).

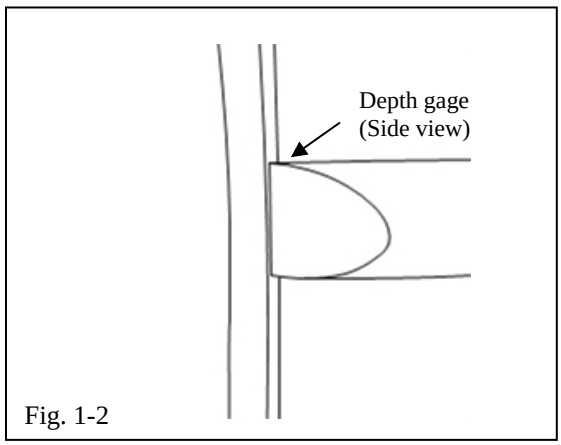


Fig. 1-2

Align the adjustment tool to the edge of the door, with the angle edge positioned toward the inside of the door (Fig. 1-2).

Use the adjustment tool as a depth gage down the entire length of the door's edge. This is to verify that the sealant material is back away from the edge of the door to allow for proper Door Edge Guard installation.

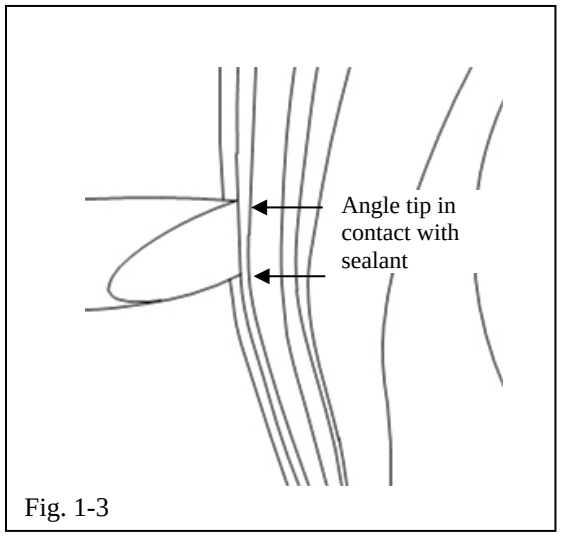


Fig. 1-3

If the vehicle has a sealant issue: To push back sealant, align the adjustment tool to the edge of the door, with the angle edge positioned toward the inside of the door (Fig. 1-3).

With the adjustment tool angle tip in contact with the sealant material, push the adjustment tool inward so that the notched section of the tool is in complete contact with the door's edge. Continue down the door's edge or sections of the door's edge that requires adjustment.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
Accessory Function Checks	
☐ Confirm all Door Edge Guards are fully seated	Look for a fairly consistent gap between the DEG and adjoining vehicle panels. Gently use forefinger and thumb to pull Door Edge Guard to ensure it is properly seated. Please follow the top, middle and bottom sequencing to gently pull the Door Edge Guard. **NOTE:** Normal vehicle manufacturing tolerances may exist that are not a consequence of an improperly seated DEG installation.
Vehicle Function Checks	
☐ Vehicle door operation	Confirm all four vehicle doors open and close without interference from DEG or Body Side Molding (if installed).
Vehicle Appearance Check	
☐ After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)