Part Number: PT413-42210-00

Kit Contents

Item #	Quantity Reqd.	Description
1	1	PRIME badge

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1	1	

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	**Notes**
Special Tools	**Notes**
MY2021 RAV4 installation templates.	DIO: Print templates PIO: Use PN: RAV21-0005
Non-intrusive IR Temperature Probe	
Wipes	
Installation Tools	3M™ 2011 High Performance Wipes (Long Beach)
Installation Tools	**Notes**
Lint Free Rags	
Rubber Roller	e.g. 2” Embee P/N 54
Heat Gun	
Tape	
Scissors	
Special Chemicals	**Notes**
Cleaner	VDC approved cleaner

General Applicability

MY21 and newer RAV4 PRIME Edition models

Recommended Sequence of Application

Item #	Accessory
1	
2	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		

Legend

STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.

OPERATOR SAFETY: Use caution to avoid risk of injury.

CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.

REVISION MARK: This mark highlights a change in installation with respect to previous issue.

SAFETY TORQUE: This mark indicates that torque is related to safety.

REGULATORY MARK: This mark indicates the component is related to regulatory compliance

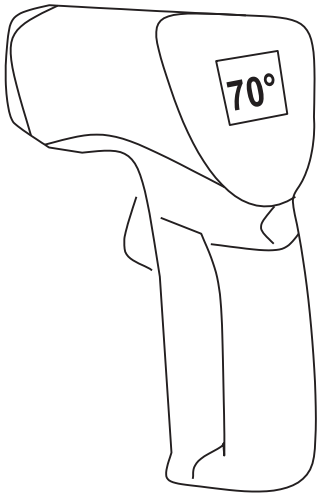
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-
• Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
• Safety (eye protection, rechecking torque procedure, etc.).
• Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
• Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

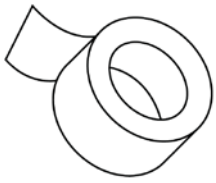
Please see your Toyota dealer for a copy of this document.

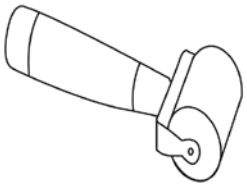


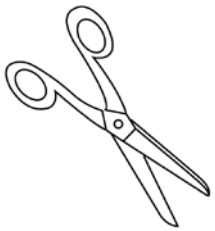






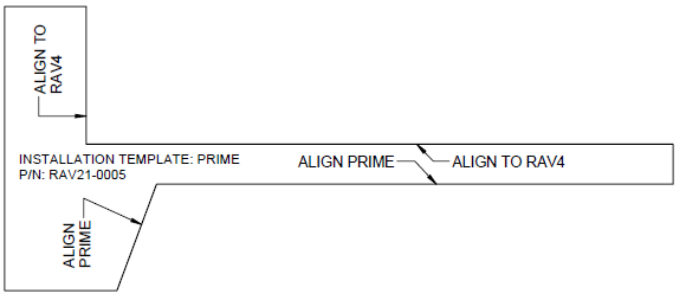








DIO: Templates located on pages 6
PIO: Use magnetic templates PN: RAV21-0005





= **Attention**



= **Visual Inspection**



= **Correct**

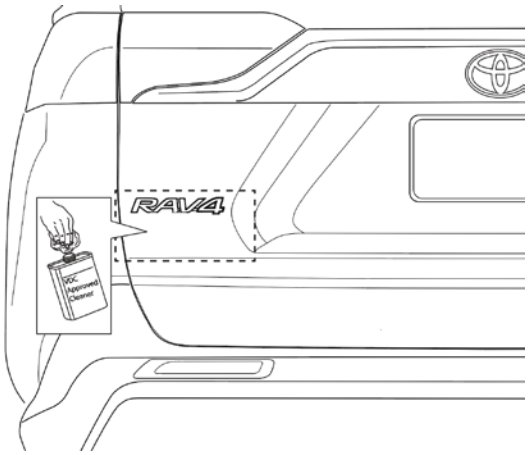
1



2

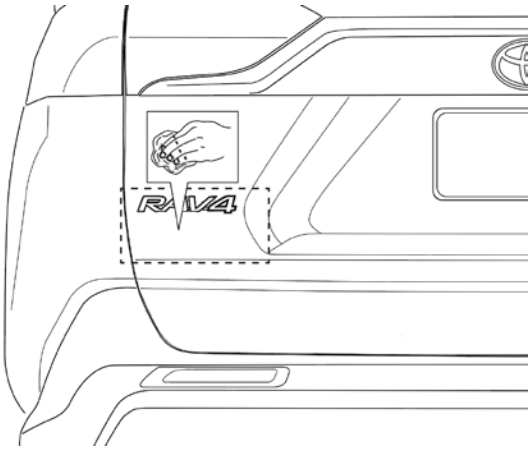


3



⚠ Apply VDC approved surface cleaner to cloth or wipe. Do not spray solution on vehicle surfaces.

4

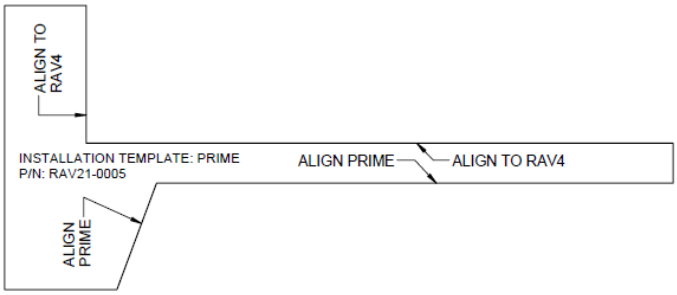


⚠ Dry installation area with lint free cloth.

5

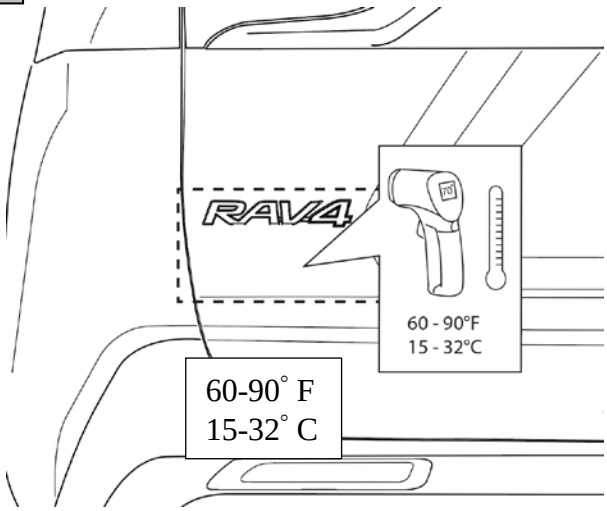
DIO: Print templates. Trim as needed.

PIO: Use magnetic templates PN: RAV21-0003



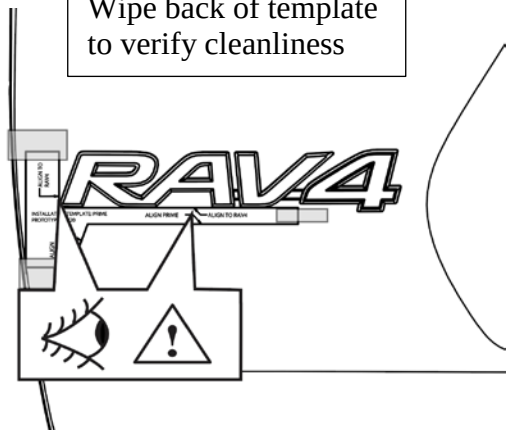
6

⚠ Verify correct application temperature.



7 Align template to RAV4 badge. Secure with tape.

Wipe back of template to verify cleanliness

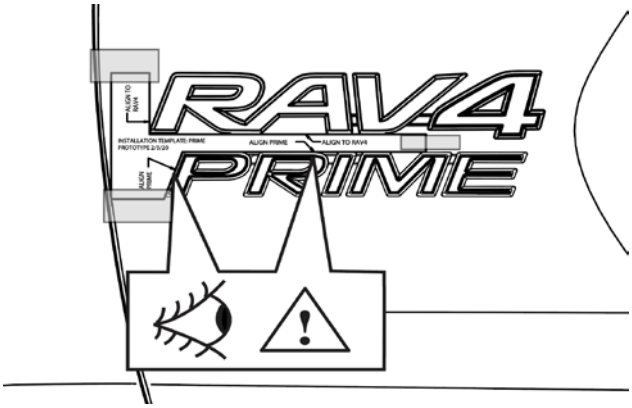


8 ⚠ Remove liner from adhesive backing.

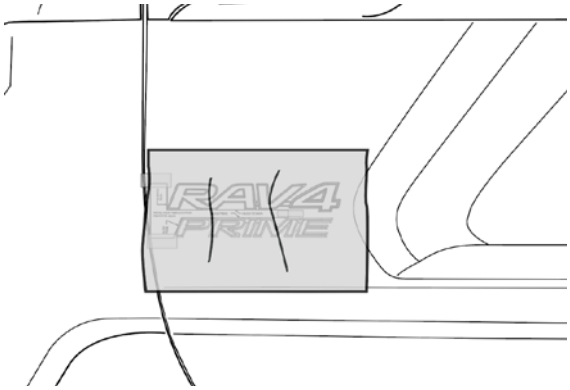


⚠ Avoid finger contact with adhesive surface

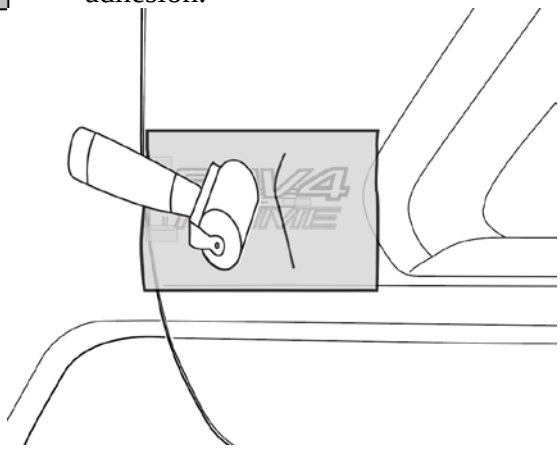
9 Follow instructions on template to align badge to left and top of template.



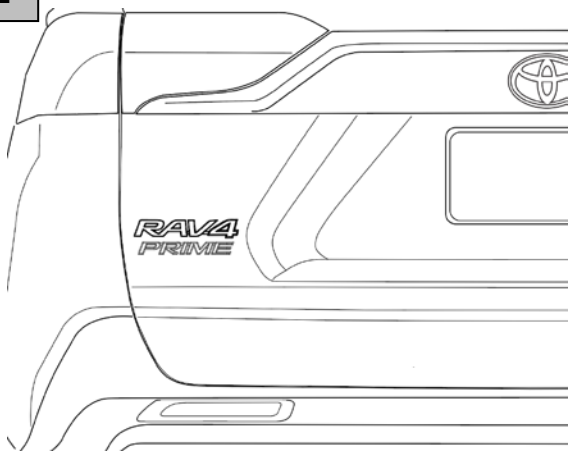
10 Place a clean, dry, lint-free cloth over badge before applying roller.



11 ⚠ Using roller press badge to ensure adhesion.



12 Remove template.



Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
Accessory Function Checks	
☐ Correct part number has been installed	Verify part number on package
☐ Proper rubber roller was used to install part	Look for loose edges and proper alignment
Vehicle Appearance Check	
☐ After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)

2021 RAV4
PRIME BADGE TEMPLATE

SET PRINTER TO DO NOT SCALE

