TOYOTA GR COROLLA 2023- FRONT BUMPER SIDE COVER

Preparation

Part Number: PT948-12230

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Drivers Side Cover
2	1	Passenger Side Cover
3		
4		
5		
6		

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1	n/a	n/a
2		
3		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1	n/a	n/a
2		
3		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	**Notes**
Safety Glasses / Gloves	Optional
Special Tools	**Notes**
Non Intrusive IR Temperature Probe / Gun	
Soft Felt Block	0.5” thick with double bevel edges i.e. Sutherland Felt 32S1 or 3M 71606
Installation Tools	**Notes**
Heat Source	For temperatures under 70°F
Lint-Free Scratch Resistant Cloth	WypAll L40 Disposable Cloth (Recommended)
Special Chemicals	**Notes**
Cleaner	VDC Approved Cleaner (PPO)
	Soap & Water Mixture (DIO)
Clean Water	Bottled Distilled Water

General Applicability

MY23 and newer GR Corolla models

Recommended Sequence of Application

Item #	Accessory
1	N/A
2	
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1	n/a	n/a
2		
3		

Legend

STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.

OPERATOR SAFETY: Use caution to avoid risk of injury.

CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.

REVISION MARK: This mark highlights a change in installation with respect to previous issue.

SAFETY TORQUE: This mark indicates that torque is related to safety.

REGULATORY MARK: This mark indicates the component is related to regulatory compliance

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

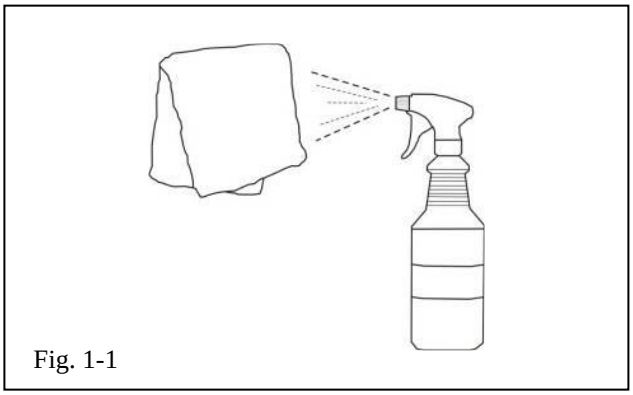


Fig. 1-1



Fig. 1-2

1. Installation Precautions

(a) Shake VPC cleaner (PPO) or soap & water mixture (DIO) well.

(b) Apply VPC cleaner or soap & water mix directly to cloth. Do not spray cleaning solutions directly to vehicle (Fig.1-1).

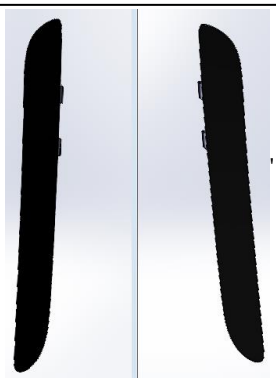
NOTE: Always use a clean WypAll lint-free scratch resistant cloth.

(c) Clean surface thoroughly and wipe dry immediately with a new clean cloth. Do not allow cleaner to air dry (Fig. 1-2).

(d) Apply water to a clean cloth. Clean surface soap & water mixture is completely removed. Wipe dry with a new clean cloth.

(e) Scoop Insert and vehicle installation surface must be between 70°F and 110°F at time of installation.

NOTE: A heat source may be used to reach minimum temperature if necessary.


Fig. 2-1

2. Check Kit Content

(a) Inspect kit for content and damage (Fig. 2-1).


Fig. 3-1

3. Install Driver Scoop Insert

(a) Pre-Fit the Scoop Cover Insert into Bumper Scoop opening to confirm fit (Fig. 3-1).


Fig. 3-2

(b) Remove lower liner and align insert with bottom bumper hole, apply pressure to adhere tape (Fig. 3-2).

(1) Do not touch adhesive during installation.


Fig. 3-3

(c) Align and press lower tape area into location (Fig. 3-3).

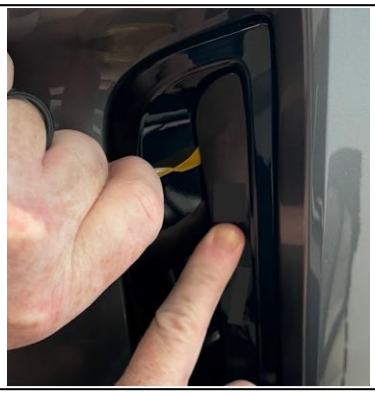


Fig. 3-4

(d) Press up 2/3 the height of the insert to ensure clip engagement (Fig. 3-4).

(e) Pull Upper Liner Tab and press to adhere remaining tape (Fig. 3-4).

(f) Press entire surface to ensure tape is wet out using a lint free scratch resistant soft cloth.

4. Repeat all Steps to Install Passenger Side Scoop Insert

5. Assure both inserts are properly installed as shown.

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Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
Accessory Function Checks	
☐ Scoop cover insert adhesive.	Scoop cover insert should be securely attached to the vehicle.
☐ Scoop cover insert alignment.	Scoop cover should be aligned evenly inside of the scoop cavity.
Vehicle Function Checks	
☐ N/A	
Vehicle Appearance Check	
☐ After accessory installation, perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)
☐ Verify that both scoop covers inserts are installed.	