Part Number: PTR57-18240 (for A/T)

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Shift Knob
2		
3		

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

- **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.
- **OPERATOR SAFETY:** Use caution to avoid risk of injury.
- **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
- **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.
- **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.
- **SAFETY TORQUE:** This mark indicates that torque is related to safety.
- **REGULATORY MARK:** This mark indicates the component is related to regulatory compliance

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		
2		
3		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
Special Tools	**Notes**
Installation Tools	**Notes**
Special Chemicals	**Notes**

General Applicability

MY24 and newer GR86 models (A/T only)

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

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Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Pre-Installation Precautions.

(a) Make sure vehicle is on a flat surface and not on an incline/decline. Position the gear lever in P. (AT)

(b) Engage parking brake.

NOTE: The shift knob can become extremely hot when the vehicle is parked under direct sunlight. Please be mindful of this and take necessary precautions.

2. Remove OE Shift Knob

(a) Push down the shift boot (Fig. 2-1).

(b) Loosen, then remove and set aside for later storage.

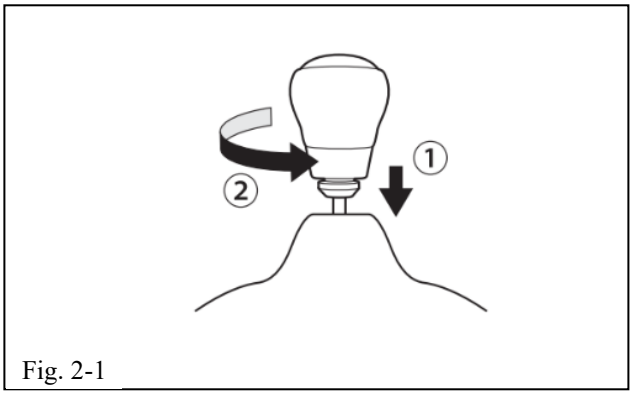


Fig. 2-1

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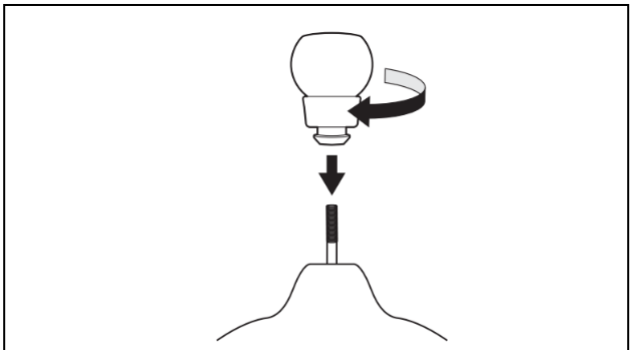


Fig. 3-1

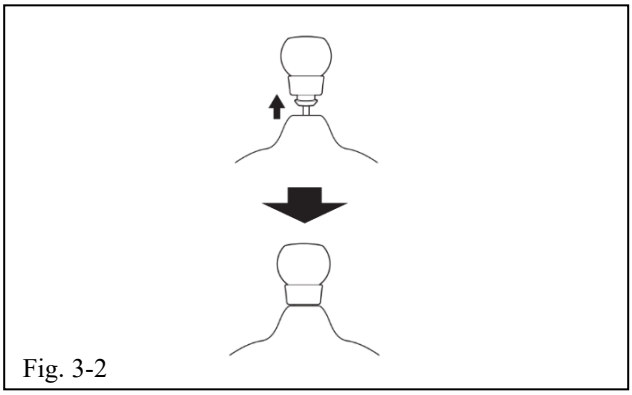


Fig. 3-2

3. Install GR Shift Knob

(a) Lower shift knob onto shaft, apply downward pressure and turn clockwise about 16 times until snug (Fig. 3-1).

NOTE: <u>DO NOT</u> over-tighten! Damage to Inner Sleeve may occur.

NOTE: Be careful when turning shift knob to avoid mis-threading

(b) Adjust shift knob so the logo is aligned with front seats.

(c) Pull the shift boot up, and snap into the bottom of shift knob (Fig. 3-2).

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Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
Accessory Function Checks	
☐ Verify parts:	Removed items have been discarded & replaced items are in place
☐	
☐	
☐	
Vehicle Function Checks	
☐ GR Shift Knob to Shaft	Shift knob is securely installed with no vertical or rotational movement.
☐	Shift knob allows full range of motion through all gears.
☐ OE shift knob removed	Insert OE shift knob into poly bag of Sport Shift Knob and install in glove box for customer.
☐	
Vehicle Appearance Check	
☐ After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)

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