Part Number: PT90B-89250-05
PT90B-89251-05
PT90B-89252-05
PT90B-89253-05
PT90B-89254-05
PT90B-89255-05

Kit Contents

Item #	Quantity Reqd.	Description
1	See Kit Info	Rear Overlays
2		
3		

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1	N/A	
2		
3		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1	N/A	
2		
3		

Conflicts

N/A

Recommended Tools

Personal & Vehicle Protection	Notes
Safety Glasses	
Special Tools	**Notes**
Non-Intrusive IR Temp Probe/Gun	
Installation Tools	**Notes**
Heat Source	For temps under 60°F
Lint-Free Scratch Resistant Cloth	
2” Rubber Roller or Soft Felt Block	
Special Chemicals	**Notes**
Cleaner	VDC approved cleaner
Clean Water	Distilled Water

General Applicability

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.

OPERATOR SAFETY: Use caution to avoid risk of injury.

CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.

REVISION MARK: This mark highlights a change in installation with respect to previous issue.

SAFETY TORQUE: This mark indicates that torque is related to safety.

REGULATORY MARK: This mark indicates the component is related to regulatory compliance

Issue: A 09/22/2024

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Prepare for the Installation

(a) Thoroughly clean all installation surfaces.

⚠ NOTE: Always use a clean, lint-free scratch resistant cloth.

⚠ NOTE: Shake VDC cleaner well.

(b) Apply VDC cleaner directly to the cloth. (Fig 1-1).

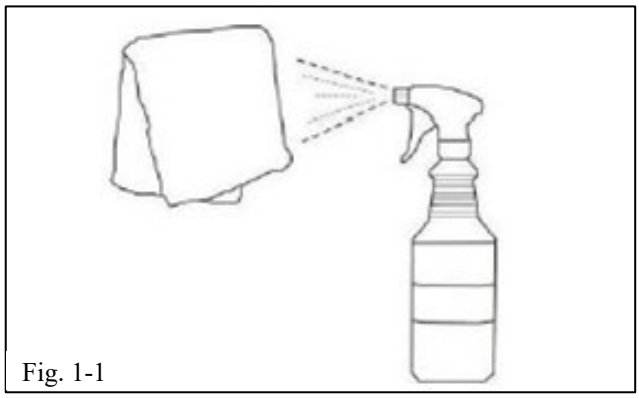


Fig. 1-1

⚠ NOTE: Do NOT spray cleaning solutions directly to the vehicle.

(c) Clean the surfaces thoroughly and wipe dry immediately with a new clean cloth.

⚠ NOTE: Do not allow cleaner to air dry.

(d) Badge Overlay and vehicle installation surface must be between 60°F and 110°F at time of installation.

⚠ NOTE: A heat source may be used to reach minimum temperature if necessary.



Fig. 2-1: PT90B-89250-05, SR5

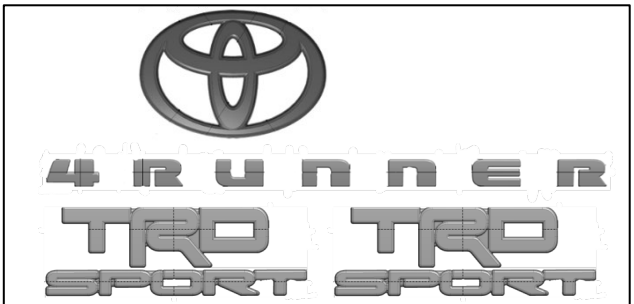


Fig. 2-2: PT90B-89251-05, TRD SPORT

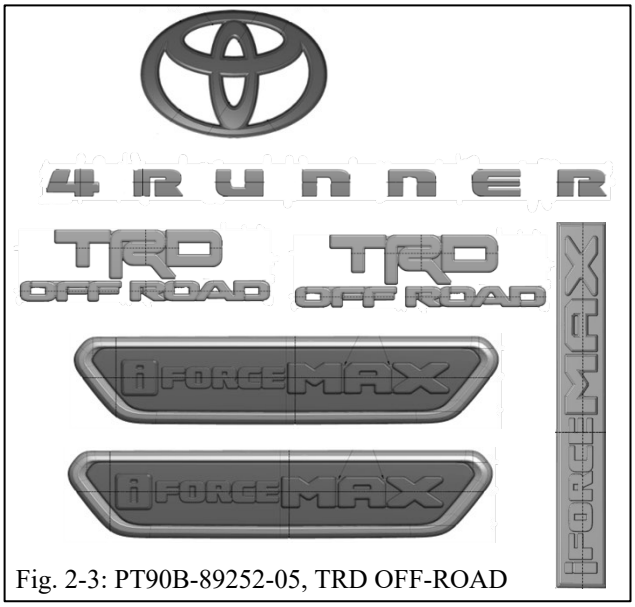


Fig. 2-3: PT90B-89252-05, TRD OFF-ROAD

2. Verify Kit Contents

(a) Inspect the kit for contents and damage. (Fig 2-1 through 2-6).

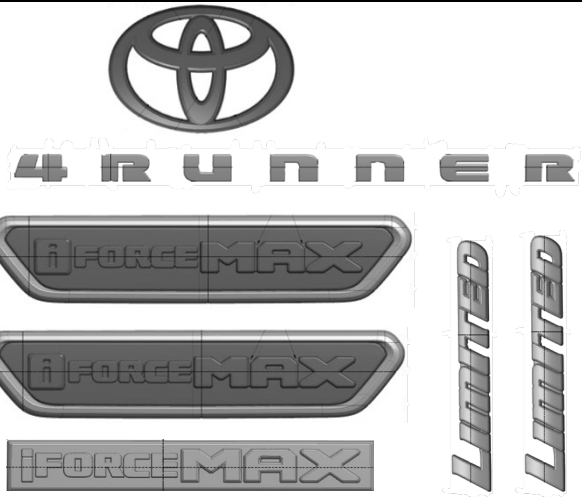


Fig. 2-4: PT90B-89253-05, LIMITED

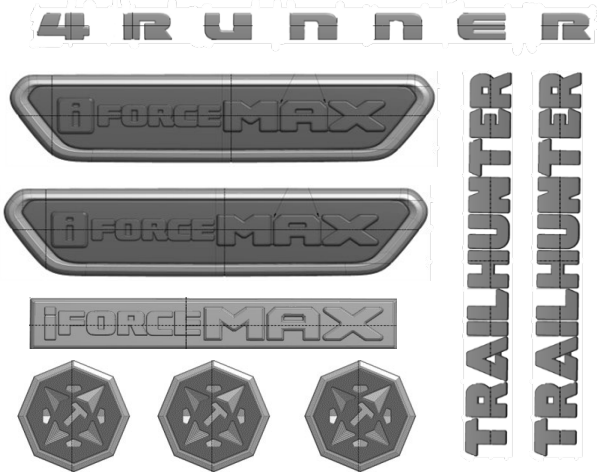


Fig. 2-5: PT90B-89254-05, TRAILHUNTER



Fig. 2-6: PT90B-89255-05, TRD PRO



Fig. 2-7: PT90B-89250-05, SR5

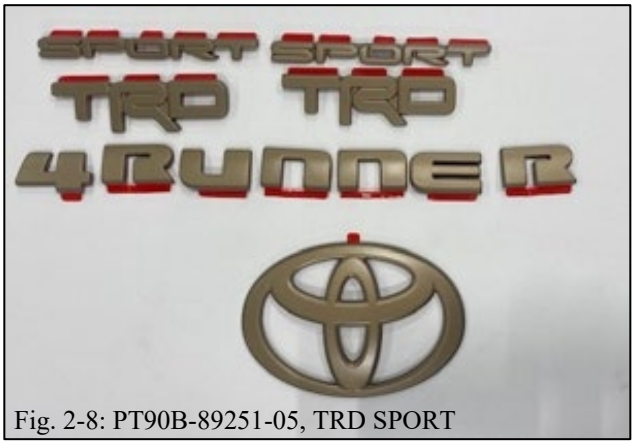


Fig. 2-8: PT90B-89251-05, TRD SPORT



Fig. 2-9: PT90B-89252-05, TRD OFF-ROAD



Fig. 2-10: PT90B-89253-05
LIMITED

⚠ **(b) NOTE: Figures 2-7 through 2-12 show the orientation of the tape liner pull tab on each overlay. Ensure part orientation is correct before removing the tape liner.**

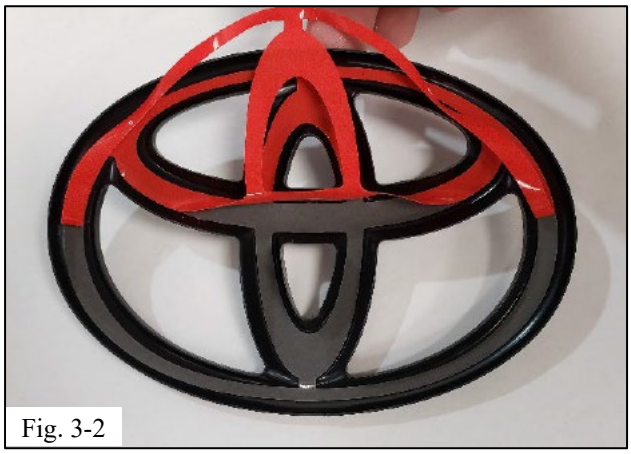


Fig. 2-11: PT90B-89254-05, TRAILHUNTER



Fig. 2-12: PT90B-89255-05, TRD PRO


Fig. 3-1


Fig. 3-2

3. Installation of Emblem Overlays

⚠ **NOTE: Section 3 details the installation of a Toyota emblem overlay, but the same process is followed for each individual overlay in the kit.**

(a) Check fitment of the overlay over the vehicle emblem. Without removing adhesive liner, place overlay over factory badge and inspect for obvious fitment issues. (Fig 3-1).

(b) Remove adhesive liner from the backside of overlay by pulling tape liner tab across the overlay. (Fig 3-2).

⚠ **NOTE: Do not touch the adhesive once the liner is removed.**



Fig. 3-3

(c) Orient the overlay over the factory emblem starting at the top edge and working downward take care to ensure it is centered. (Fig 3-3).

(d) Visually verify emblem orientation is correct, and lightly press to adhere the overlay to the emblem.



Fig. 3-4

(e) Using a soft felt block or 2” rubber roller, apply firm pressure across entire surface of the overlay to ensure full adhesion. (Fig 3-4).

(f) Repeat steps 3(a)-3(e) for all overlays in the kit.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
Accessory Function Checks	
☐ Emblem Overlay Adhesive	Emblem overlay should be securely attached to the vehicle. Adhesion can be checked by pinching and lightly pulling overlay away from vehicle surface. No movement away from the factory badge shall be detected. Do not pick corners of overlay.
☐ Emblem Overlay Alignment	Ensure all emblem overlays are level and in proper alignment with vehicle badge and adjacent emblems.
Vehicle Function Checks	
Vehicle Appearance Check	
☐ After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)
☐ Verify that all overlays are installed.	

Issue: A 09/22/2024