Part Number: PT972-42220

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Center Console Safe
2	1	Hardware Bag
3	1	Safe Foam Pad

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1	2	10mm x 30mm Hex Bolt
2	2	7mm Spacer
3	2	Stainless M6 Washer
4	2	Nylon retaining washer
5	1	Customer Care Card: Lock and Maintenance Instructions
6	1	Customer Care Card: Lock Combination Reminder

Additional Items Required For Installation

Item #	Quantity Reqd.	Description

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	**Notes**
Safety Glasses	
Blanket	
Special Tools	**Notes**
Installation Tools	**Notes**
Torque Wrench	6.7 N-m (59 in.lbf)
Socket	10mm
Ratchet	3/8” drive
Extension	
Flashlight	
Special Chemicals	**Notes**

General Applicability

MY20 and newer RAV4 models

Recommended Sequence of Application

Item #	Accessory
1	Center Console Safe

*Mandatory

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.

OPERATOR SAFETY: Use caution to avoid risk of injury.

CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.

REVISION MARK: This mark highlights a change in installation with respect to previous issue.

SAFETY TORQUE: This mark indicates that torque is related to safety.

REGULATORY MARK: This mark indicates the component is related to regulatory compliance

Vehicle Service Parts (may be required for reassembly)

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Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Prepare the Vehicle for the Center Console Safe Installation.

(a) Verify kit contents are present.

(b) Console Safe lock combination should be set at 0-0-0-0.

(1) Rotate lock 90 degrees and open Console Safe door.

⚠ **NOTE: If Console Safe door does not open, see last page of Installation Instructions for troubleshooting.**

(2) Close Console Safe door. Return to “locked” position and set lock combination back to 0-0-0-0.

(c) Remove any contents from vehicle console box (Fig. 1-1).

(d) Remove and discard coin tray (if applicable).

(e) Remove and discard felt liner (if applicable).

(f) Verify kit contents are present.



Fig. 1-1

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2. Assemble Hardware

(a) Install metal washers on to supplied bolts.

(b) From inside the safe, insert one 30mm bolt and washer into each hole.

(c) Install 7mm spacer with plastic retaining washer on each bolt (Fig. 2-1).

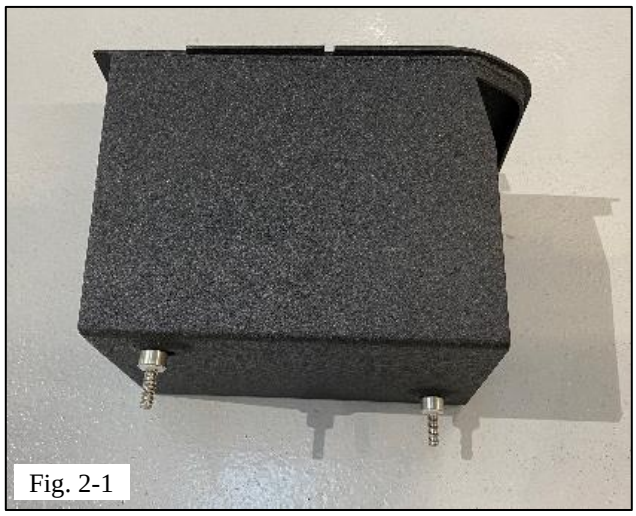


Fig. 2-1

3. Install the Center Console Safe.

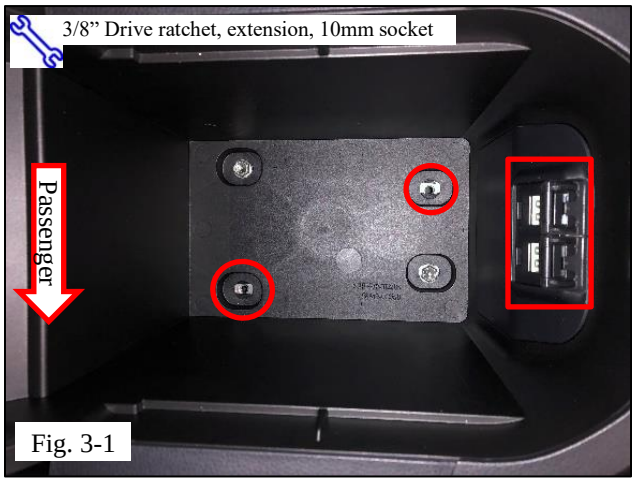


Fig. 3-1

(a) Remove and discard (2) 10mm Hex Bolts located inside the console. Bolts to remove are front driver side and rear passenger side bolts (Fig. 3-1).

(b) Open USB doors before placing safe in console box (if applicable) (Fig. 3-1).

(c) Insert the center console safe into the console. Line up the bolts in the Console Safe with the slots in the Console Box. Use a flashlight if required.

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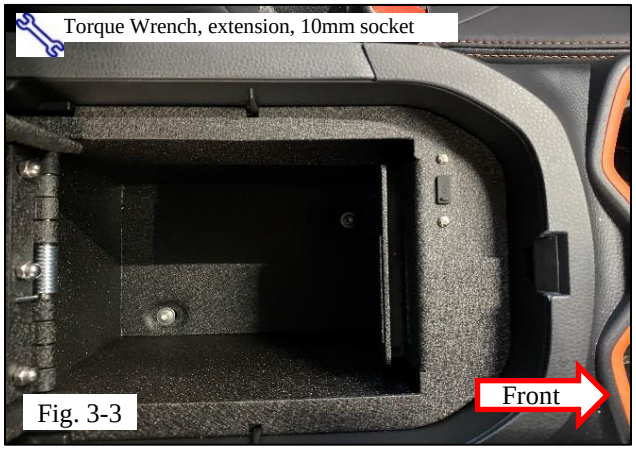


Fig. 3-3

(d) Hand thread bolts to assure no cross threading (Fig. 3-3).

NOTE: Do NOT reuse the original 10mm Hex Bolts.

(e) Tighten each Hex Bolt to 6.7 N.m (59 in-lbs.).

Torque: 6.7 N.m (59 in.lbf)


Fig. 3-4

(f) Plug in USB cable from safe into Driver side USB port.

NOTE: USB doors (if applicable) MUST be open prior to installing the console safe.

(g) Place safe felt/foam pad in the bottom of the center console safe. Ensure that the felt side of the felt/foam pad is facing up.

(h) Close lid and place in locked position.

4. Store the Applicable Documentation.

(a) Place the customer care cards in the vehicle glove box (Fig. 4-1).

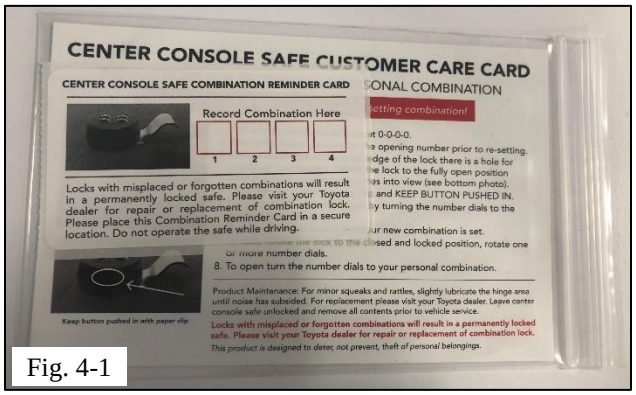


Fig. 4-1

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
Accessory Function Checks	
☐ Check operation of console lid	Open and close the lid to check function.
☐ Check operation of the center console safe door.	Open and close door to check clearances.
☐ Check Console Safe USB function	Testing device (flash drive, etc.) receiving Power
☐ Check all trim and panels	Confirm all panels, trim, and Toyota accessories are present and in place.
☐ Verify end user hangtag is present	Visually inspect end user hangtag is present
☐ Verify customer care card is placed in the vehicle glovebox	Visually inspect for customer care card.
Vehicle Appearance Check	
☐ After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)

TROUBLESHOOTING:

Please call **(800) 878-1369** if:

- The factory 0-0-0-0 combination does not work, or
- Customer is locked out of safe (i.e. forgot combination)

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