Part Number: PT938-89252-XX

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Molding, LH Front Door
2	1	Molding, LH Rear Door
3	1	Molding, RH Front Door
4	1	Molding, RH Rear Door

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1		
2		
3		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		
2		
3		

Conflicts

Recommended Tools

Personal & Vehicle Protection	**Notes**
Safety Glasses	
Special Tools	**Notes**
Roller	1” to 3” wide i.e. Marshalltown E54D or Dynamat 10007
Installation Tools	**Notes**
Flexible Scale or Tape Measure	
Masking Tape	1-in. wide
Clean Lint-free Cloths	
Non-marring straight edge	
Special Chemicals	**Notes**
Cleaner	

General Applicability

Recommended Sequence of Application

Item #	Accessory
1	Body Side Molding

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description

Legend

STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.

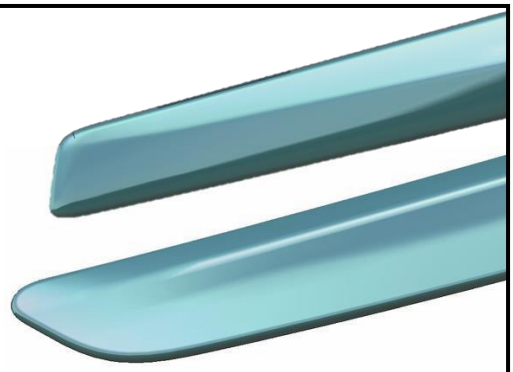
OPERATOR SAFETY: Use caution to avoid risk of injury.

CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.

REVISION MARK: This mark highlights a change in installation with respect to previous issue.

SAFETY TORQUE: This mark indicates that torque is related to safety.



2X Front
2X Rear

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-
• Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
• Safety (eye protection, rechecking torque procedure, etc.).
• Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
• Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

x 2 FRONT MOLDING



x 2 REAR MOLDING



1



ENSURE VEHICLE IS CLEAN AND PREPPED FOR INSTALL.



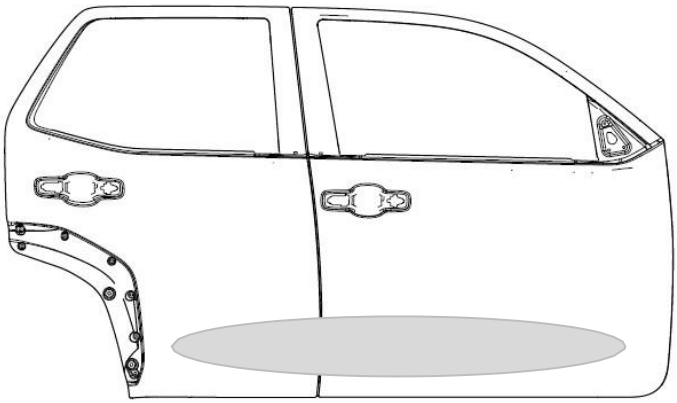
ENSURE DOOR SURFACE TEMPERATURE IS BETWEEN 60°F (16°C) TO 90°F (32°C).



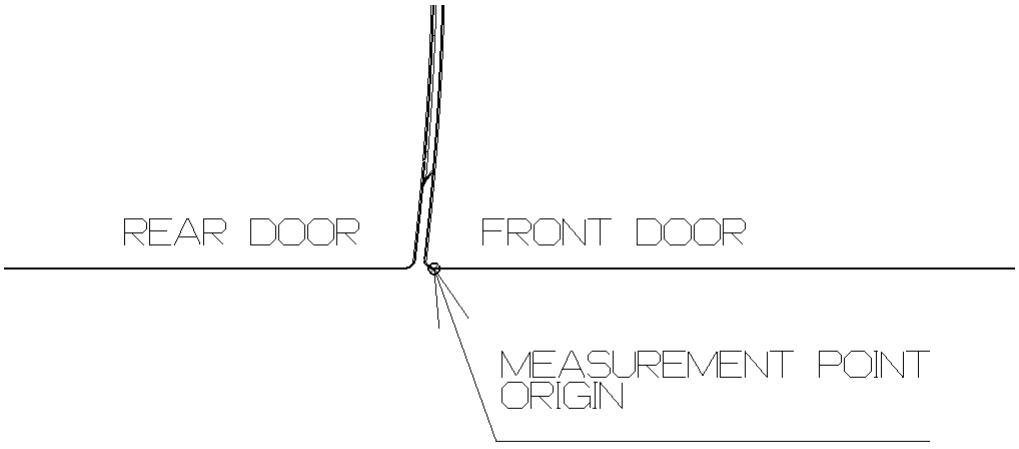
SATURATE AND CLEAN AREA USING A LINT FREE CLOTH.



WIPE THE CLEANED SURFACE WITH A DRY LINT-FREE CLOTH.



2 **LOCATE THE HORIZONTAL MEASUREMENT LOCATION ON THE FRONT CLADDING.**



3

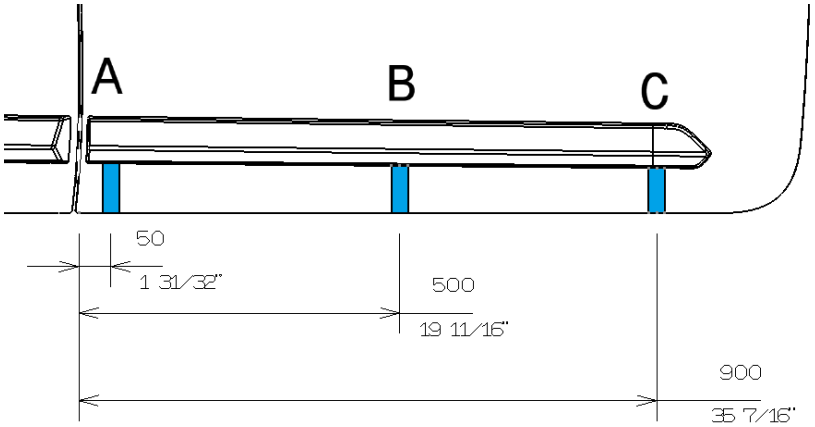
FRONT DOOR

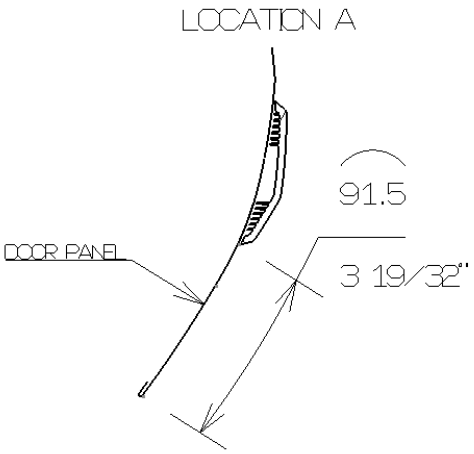


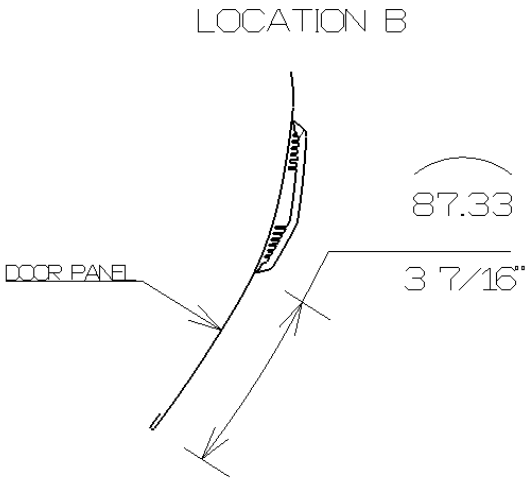
MEASURE THE LOCATIONS ALONG THE FRONT BOTTOM EDGE, MARK EACH PIECE OF TAPE A, B, & C. THEN MEASURE THE CURVILINEAR DISTANCE FOR THE FRONT MOLDING

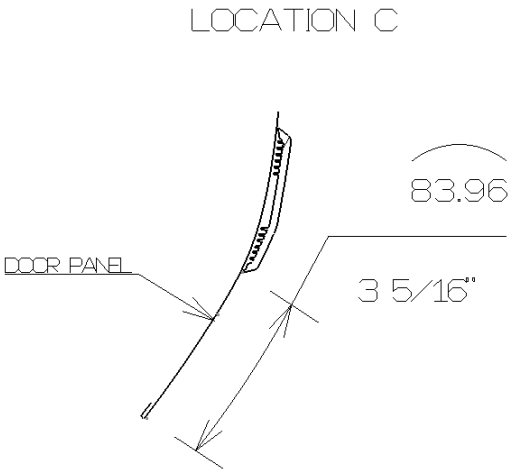


FOR EACH LOCATION, PLACE A VERTICAL PIECE OF TAPE FOLLOWING THE CURVATURE OF THE FRONT DOOR.









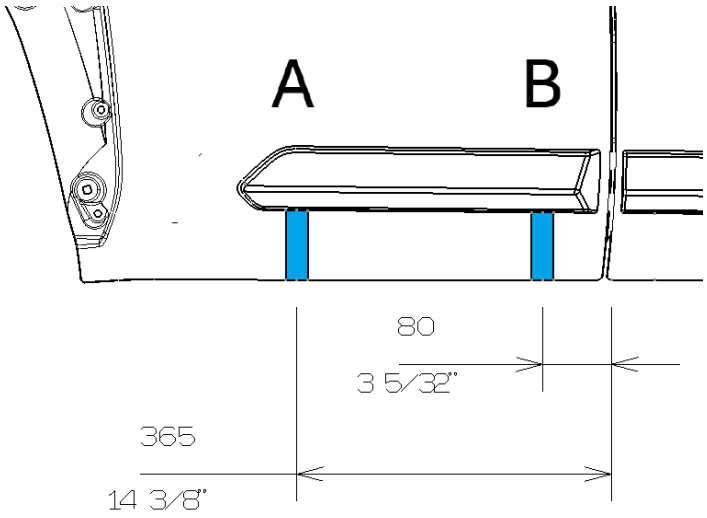
4 REAR DOOR

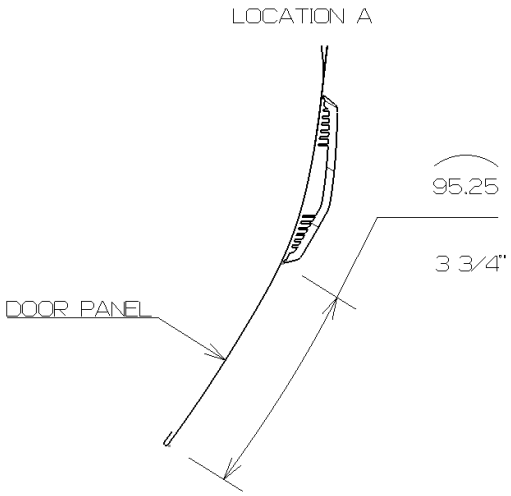


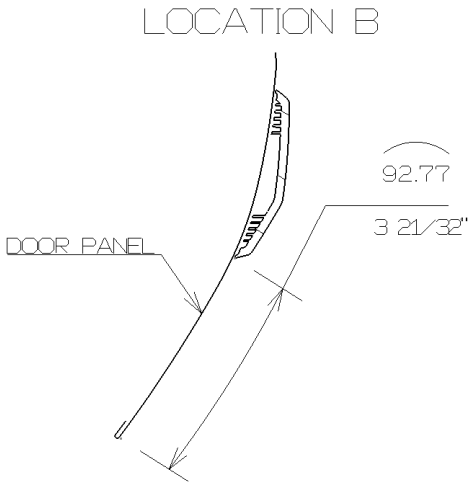
MEASURE THE LOCATIONS ALONG THE REAR BOTTOM EDGE, MARK EACH PIECE OF TAPE A & B. THEN MEASURE THE CURVILINEAR DISTANCE FOR THE FRONT MOLDING



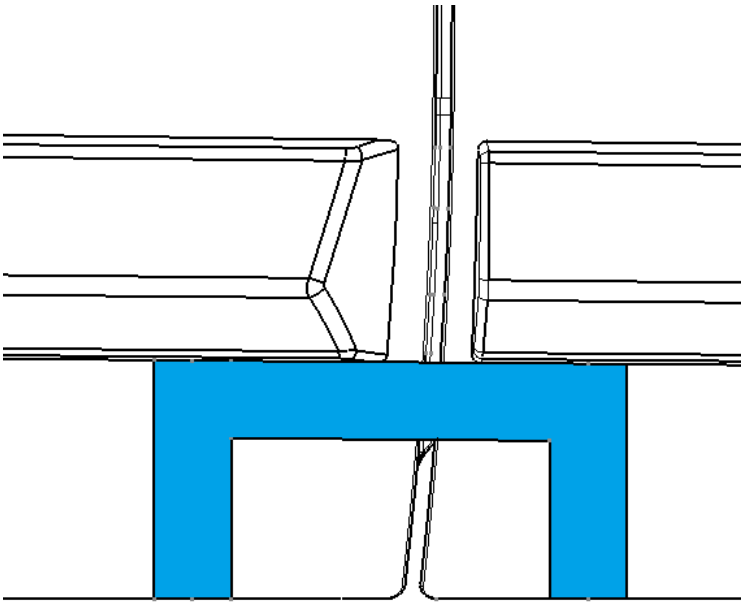
FOR EACH LOCATION, PLACE A VERTICAL PIECE OF TAPE FOLLOWING THE CURVATURE OF THE FRONT DOOR.



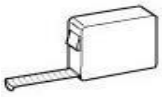




5 **APPLY A HORIZONTAL STRIP OF TAPE BRIDGING THE FRONT AND REAR DOOR GAP.**



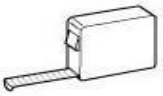
6



MEASURE THE DISTANCE FROM THE EDGE OF THE FRONT DOOR TO THE EDGE OF THE FRONT MOLDING.



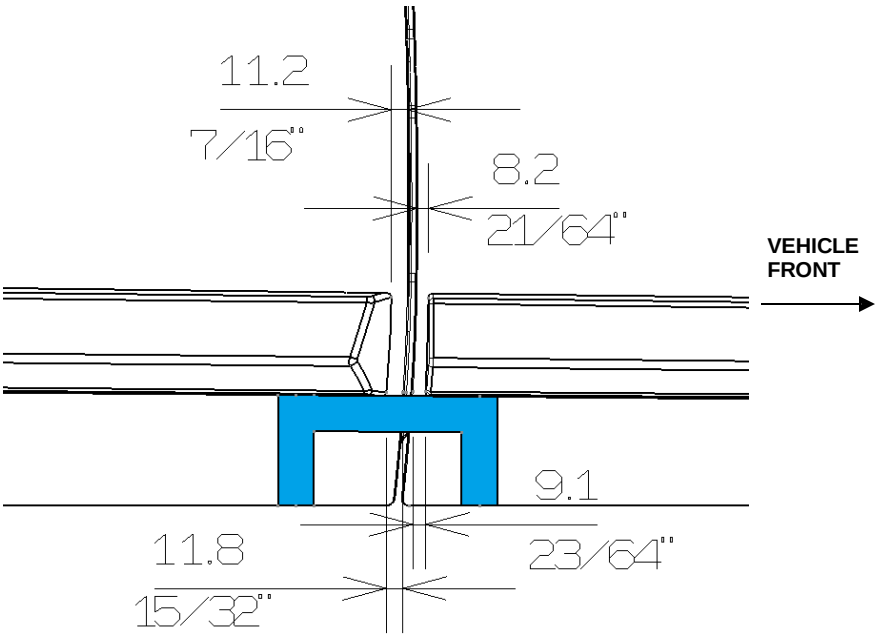
USING A PIECE OF TAPE, MARK THE LOCATION OF THE FRONT MOLDING FROM THE EDGE OF THE FRONT DOOR



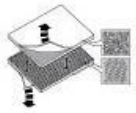
MEASURE THE DISTANCE FROM THE EDGE OF THE REAR DOOR TO THE EDGE OF THE REAR MOLDING.



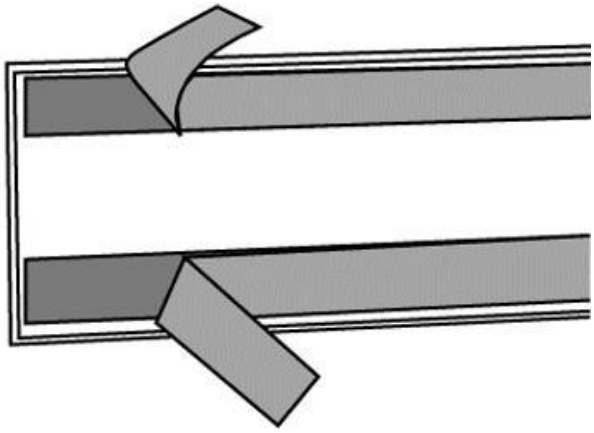
USING A PIECE OF TAPE, MARK THE LOCATION OF THE REAR MOLDING FROM THE EDGE OF THE REAR DOOR



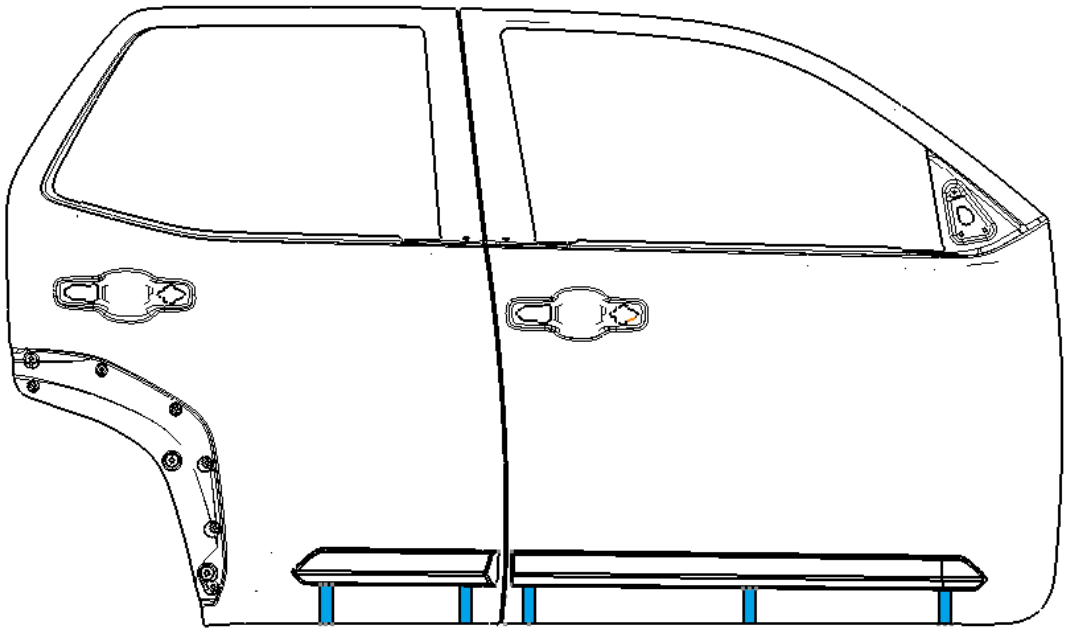
7 **FOR EACH MOLDING, CAREFULLY FOLD THE LINER TABS AWAY FROM THE MOLDING SUCH THAT THE TABS ARE ACCESSIBLE WHEN THE MOLDING IS IN INSTALL POSITION**



PEEL THE LINER



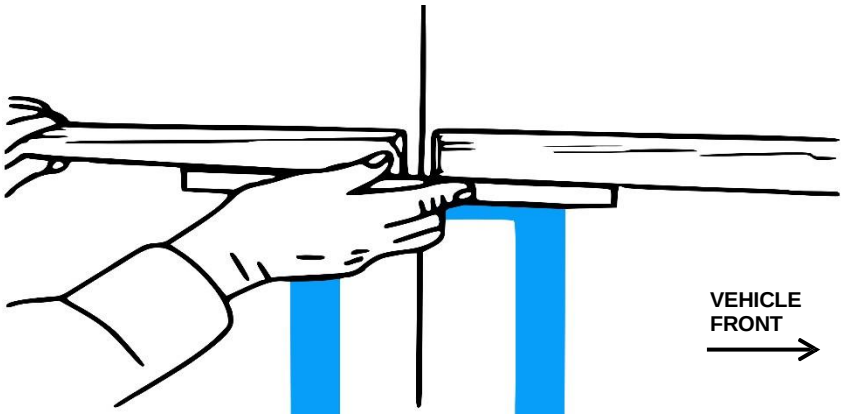
8 **CAREFULLY HOLDING THE REAR MOLDING, ALIGN THE MOLDING ON THE MARKED LOCATIONS. BEGIN TO PEEL AWAY THE LINER**
BEGINNING FROM THE MIDDLE OF THE VEHICLE.



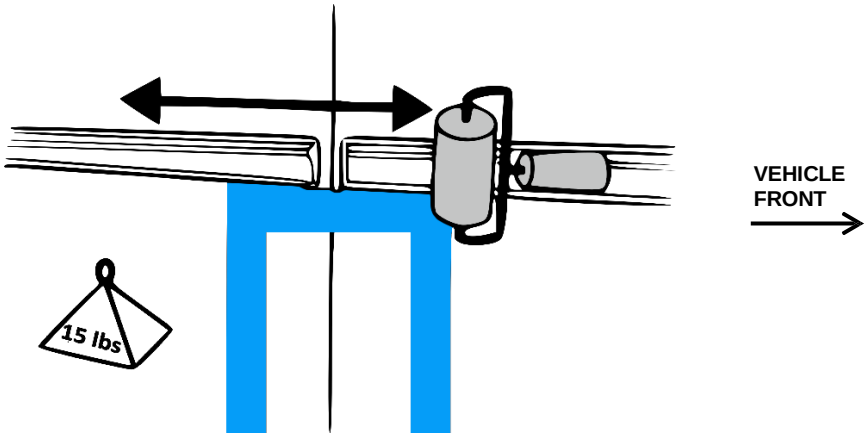
9 **CHECK THE ALIGNMENT BETWEEN THE MOLDINGS BY PLACING A NON-MARRING STRAIGHT EDGE FLUSH WITH THE BOTTOM OF THE FRONT AND REAR MOLDINGS. THE EDGES MUST ALIGN.**



NON-MARRING STRAIGHT EDGE



10 **USE A HAND ROLLER TO ROLL OVER THE MOLDINGS WHILE APPLYING 15 LBS OF FORCE TO ENSURE COMPLETE ADHESION OF TAPE TO THE DOOR SURFACE.**



Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
Accessory Function Checks	
☐ Check for visual alignment	The molding should be visually straight.
☐ Check for proper tape adhesion	Confirm 100% tape adhesion completely around the part between the molding and door sheet metal
☐	
☐	No gap is allowed between the tape and the vehicle door surface, except where the tape seam joints on the backside
Vehicle Function Checks	
☐	
☐	
☐	
Vehicle Appearance Check	
☐ After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)