Part Number: PT976-03201

Kit Contents

Item #	Quantity Reqd.	Description
1	1	12” Dual Smart Power Port
2	2	Foam Tape squares 2x2
3	7	Zip Ties 8”

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1		
2		
3		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		
2		
3		

Conflicts

Premium Audio (U1AE)

Recommended Tools

Personal & Vehicle Protection	**Notes**
Safety Glasses	
Special Tools	**Notes**
Installation Tools	**Notes**
Socket	10mm
Ratchet	
Nylon Plastic Removal Tool	
Screwdriver	Flathead w/ Protective Tape
Side Cutters	
Torque Wrench	5.4 Nm (48 in-lbs)
Special Chemicals	**Notes**

General Applicability

MY25 and newer Tacoma models without Premium Audio

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.

OPERATOR SAFETY: Use caution to avoid risk of injury.

CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.

REVISION MARK: This mark highlights a change in installation with respect to previous issue.

SAFETY TORQUE: This mark indicates that torque is related to safety.

REGULATORY MARK: This mark indicates the component is related to regulatory compliance

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Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Disconnect Battery

CAUTION: The engine components and coolant may be hot.

(a) Remove the negative battery terminal.

CAUTION: Do not touch the positive terminal with any tool during removal.

2. Confirm Kit Contents



Fig. 2-1

(a) Confirm all contents are present (Fig. 2-1).

(b) Confirm contents are not damaged.

3. Disassemble Vehicle



Fig. 3-1

(a) Remove Console Rear End Panel Sub-Assembly and disconnect connector(s) (Fig. 3-1).

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4. Remove Power Outlet Socket Assembly

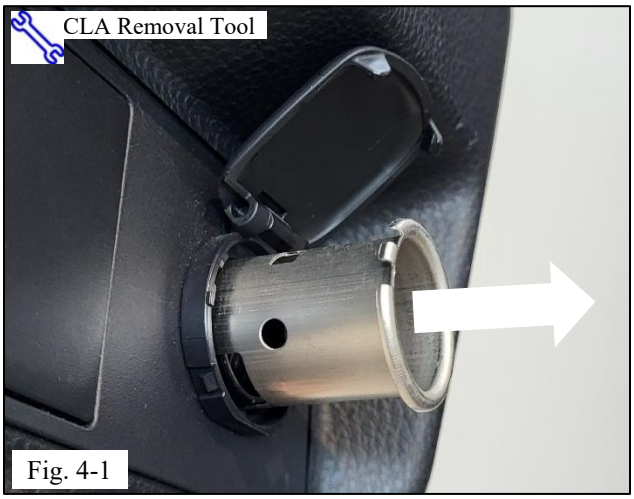


Fig. 4-1

(a) Remove Power Outlet Socket Assembly insert and discard(Fig. 4-1).

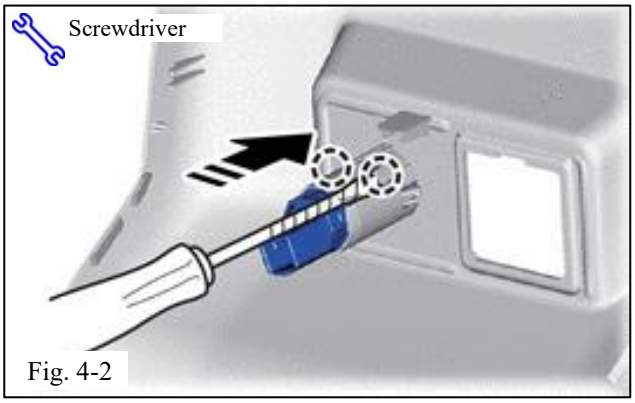


Fig. 4-2

(b) Remove Power Outlet Socket Assembly and discard (Fig. 4-2).

5. Install Power Port to Panel

NOTE: Perform these steps on a padded work surface to avoid damaging the part

(a) Unscrew nut and remove lock washer from 12” Power Port (Fig. 5-1).

(b) Feed the power and ground harness through the power outlet hole from the outside of the Console Rear End Panel Sub-Assembly.


Fig. 5-1


Fig. 5-2

(c) Peel the protective liner from the 3M double-sided tape from the back face of the Power Port (Fig. 5-2).

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Fig. 5-3

(d) Feed the wires through the lock washer and nut. The lock washer goes on first (Fig. 5-3).

NOTE: The lock washer is non-directional, therefore it can be installed in either direction.

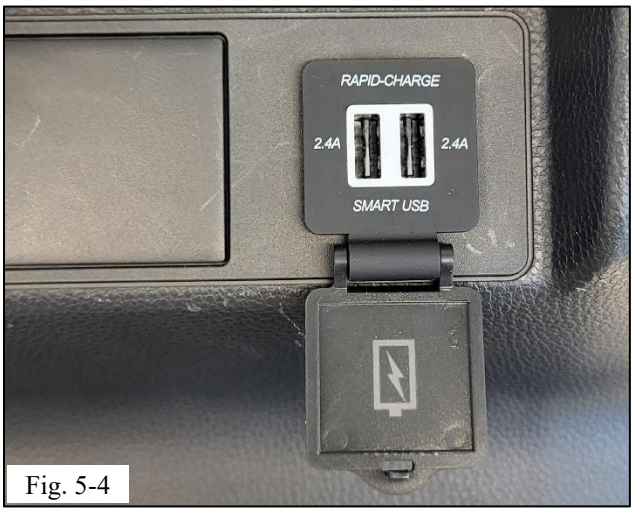


Fig. 5-4

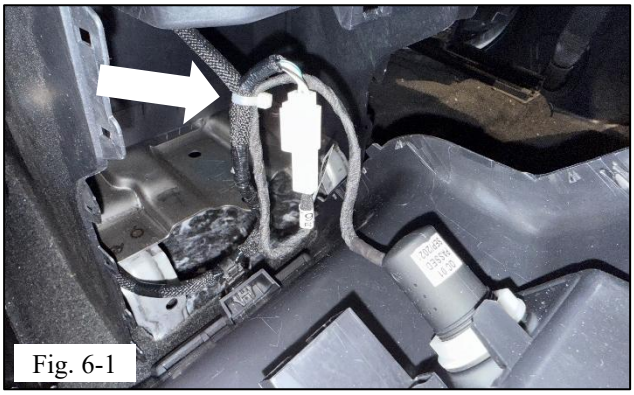
(e) Stick the Power Port onto the surface of the Console Rear End Panel Sub-Assembly ensuring Power Port is straight (Fig. 5-4).

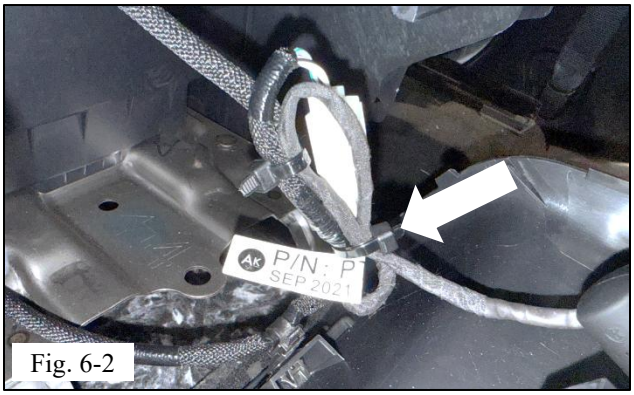
(f) Hand-tighten the nut until snug while holding the Power Port in place.

6. Connect & Bundle the Power Port Wire Harness

(a) Place Console Rear End Panel Sub-Assembly in position for installation and connect Power Port connector to vehicle-side connector.

(b) Use one zip-tie to loop the Power Port harness and secure it to the vehicle harness (Fig. 6-1).


Fig. 6-1


Fig. 6-2

(c) Use one zip-tie to bundle the Power Port harness and the vehicle harness (Fig. 6-2).

(d) Trim excess from zip-ties.

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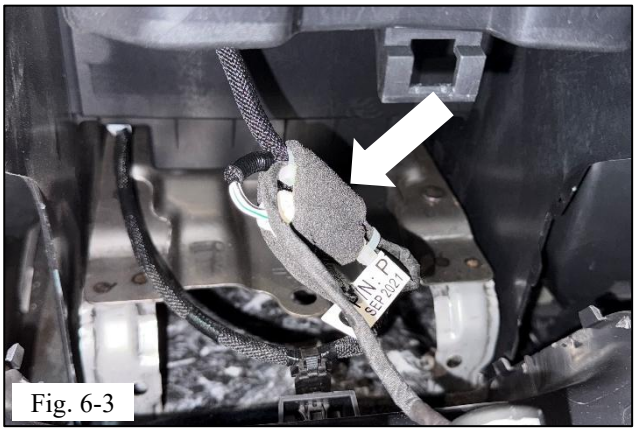


Fig. 6-3

(e) Wrap one foam tape around connector and wire harness bundle (Fig. 6-3).

7. Vehicle Assembly

(a) Install Console Rear End Panel Sub-Assembly ensuring wire harness bundle does not interfere.

8. Connect the Battery

(a) Reconnect the vehicle's negative battery cable.

5.4 Nm (48 in lbs.)

NOTE: Do not come into contact with the positive terminal during the replacement of the negative cable.

(b) Complete Function Checks.

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TOYOTA TACOMA 2025 - POWER PORT

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
Accessory Function Checks	
☐ Discarded Parts	Extra foam tape and zip ties are discarded
☐ Alignment	Power Port is aligned vertically
☐ Turn ignition (ACC Power) to on	LED power status light is on. Each USB port supplies power to both sides of a USB.
Vehicle Function Checks	
☐	
☐	
Vehicle Appearance Check	
☐ After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)

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