Part Number: PT769-42260-XX

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Driver Front
2	1	Driver Rear
3	1	Passenger Front
4	1	Passenger Rear

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1	2	Installation Template (FR+RR)
2		
3		

Legend

STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.

OPERATOR SAFETY: Use caution to avoid risk of injury.

CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.

REVISION MARK: This mark highlights a change in installation with respect to previous issue.

SAFETY TORQUE: This mark indicates that torque is related to safety.

REGULATORY MARK: This mark indicates the component is related to regulatory compliance

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		
2		
3		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	**Notes**
Safety Glasses	
Special Tools	**Notes**
N/A	
Installation Tools	**Notes**
RAV 4 Templates	Installation Templates
Microfiber Towel	
Rubber Roller	
Masking Tape	
Special Chemicals	**Notes**
Cleaning Solution	Approved Solution

General Applicability

Recommended Sequence of Application

Item #	Accessory
1	Body Side Molding
2	Door Edge Guards
3	

*Mandatory

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Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

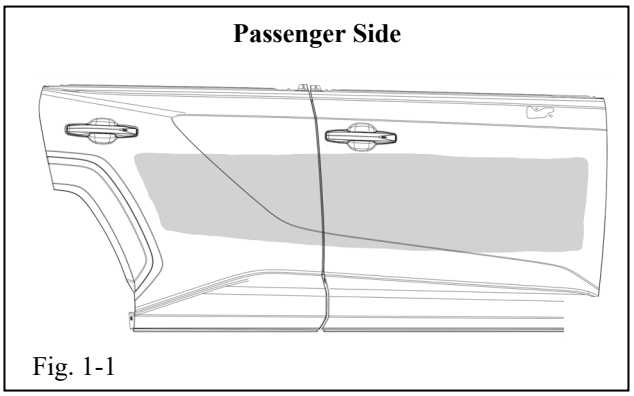


Fig. 1-1

1. Prep install surface.

a. Ensure vehicle is clean and prepped for installation.

b. Ensure door surface temperature is between 60°F (16°C) to 90°F (32°C)

c. Using a microfiber towel and VDC approved solution, wipe down the surface where Body Side Molding is to be installed. Fig (1-1)

d. Wipe the cleaned surface with a dry microfiber towel.

e. Ensure area is NOT touched after prepping the vehicle

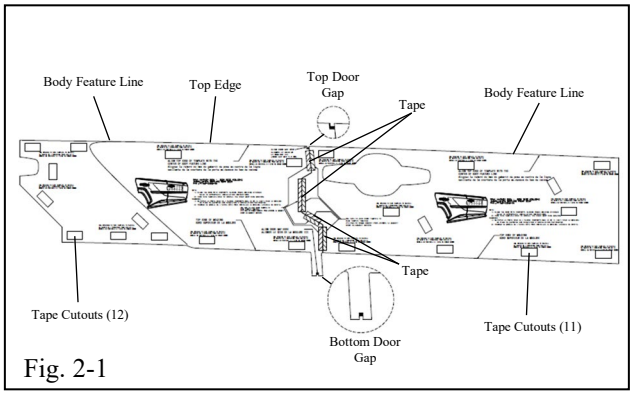


Fig. 2-1

2. Assembling Template

a. Place template on a flat surface and position the front and rear templates using locking profile as shown.

b. Make sure templates are aligned then tape together at locking profile as shown. Fig (2-1)

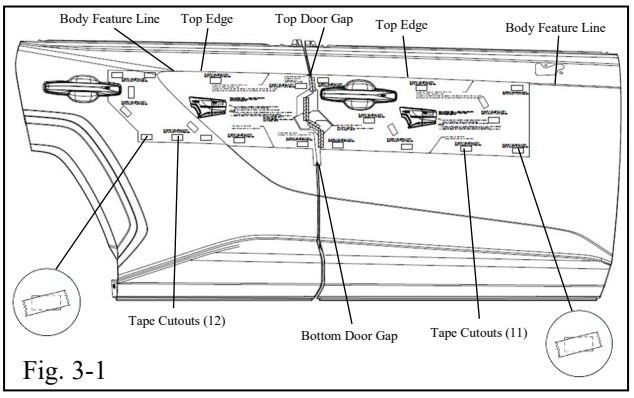


Fig. 3-1

3. Positioning Template

a. Position the assembled template and align top edge to front and rear body feature line, check the spacing around door handles, then align door gap opening. Fig (3-1)

b. Tape front then rear tape cut outs.

c. Check the body feature lines and the door gaps, then tape all cutouts (23).

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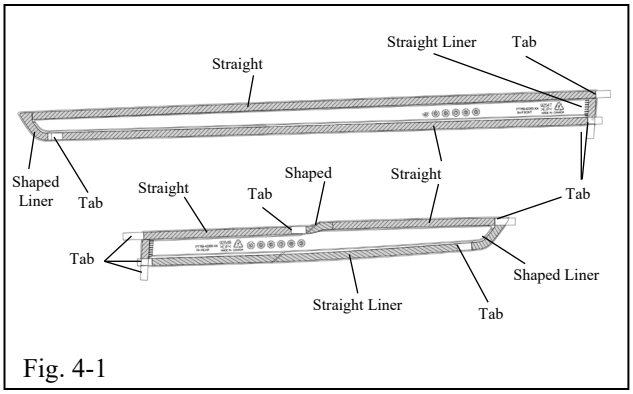


Fig. 4-1

4. Tape Liner Removal

a. Remove all tape liners shaped and straight from back side of the FRONT body side molding. Pull tape liner using tabs. (Fig 4-1)

⚠ **DO NOT TOUCH EXPOSED TAPE**

b. Remove all tape liners shaped and straight from back side of the REAR body side molding. Pull tape liner using tabs. (Fig 4-1)

⚠ **DO NOT TOUCH EXPOSED TAPE**

Note: Do not let anything contaminate tape before mounting.

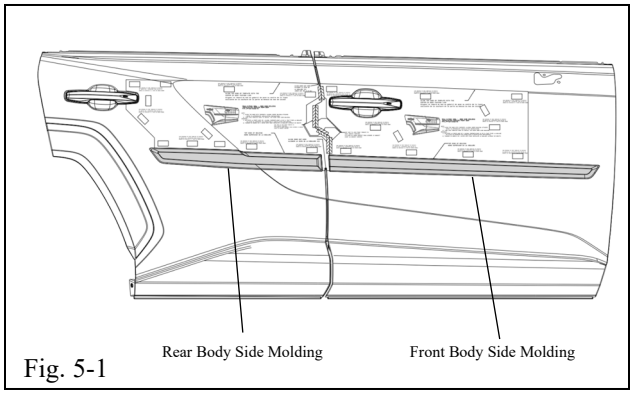


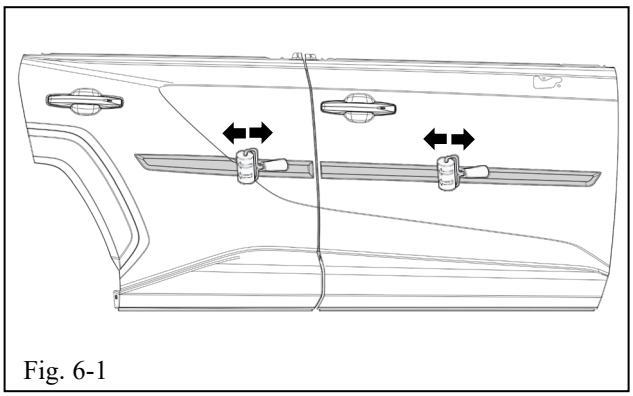
Fig. 5-1

5. Body Side Molding Installation

a. Place FRONT door body side molding into template locations as shown and tack down along entire lengths of tape.

b. Place REAR door body side molding into template locations as shown and tack down along entire lengths of tape.

c. Remove templates and tape, ONLY REMOVE TAPE FROM CUTOUT WINDOWS. Fig (5-1)


Fig. 6-1

6. Adhere Tape to Vehicle

a. Using a rubber roller, apply firm, even pressure across the body side molding to adhere all pieces of tape to the vehicle. Fig (6-1)

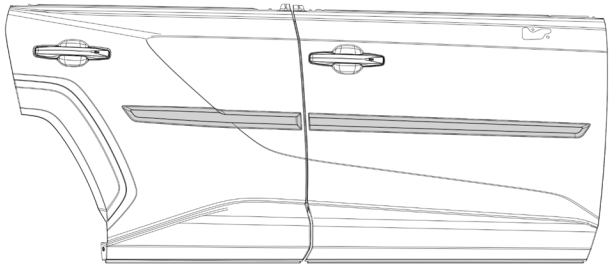


Fig. 7-1

7. Passenger Side Complete

a. Repeat steps 1 through 6 on Driver Side of vehicle.

Note: Reverse installation template for the driver side of the vehicle.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
Accessory Function Checks	
☐ Check proper tape adhesion	Confirm tape adhesion of all tape surfaces
☐	
☐	
☐	
Vehicle Function Checks	
☐	
☐	
☐	
Vehicle Appearance Check	
☐ After accessory installation perform a visual inspection.	Ensure that no damage, such as scuffs or scratches, has occurred to the molding and door panels during the installation process

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